

# Total Solution for Melamine Analysis by Agilent SPE, LC, GC/MS and Triple Quadrupole LC/MS



# Agilent Solutions for Analyzing Melamine in Food

**Broadest portfolio of solutions** lets you select the protocol that meets your needs

- **GC/MS method:** rapid screening and confirmation
- **LC method:** routine quantitation
- **Triple Quadrupole LC/MS:** sensitive and selective for screening, confirmation, and quantitation
- **SampliQ SPE:** removes milk matrix interferences

**Agilent innovative technologies** for better lab productivity and faster results

- **Backflush** using innovative Capillary Flow Technology minimizes the requirement for sample preparation and shortens the GC cycle time up to five-fold
- **Fast data review** software for faster analysis time.
- High-sensitivity melamine analysis with **Triple Quadrupole LC/MS**
- **Broad column portfolio** to meet different analysis needs



# Why Agilent for Melamine Analysis?

## Agilent expertise in food safety:

- Experience with melamine analysis: supported US FDA and Chinese government to develop standard methods (China GB)
- Extensive collaborations with government and private food labs around the world
- Hundreds of publications by Agilent scientists

## Reliable analytical systems for continuous lab operation:

- Proven reliability through a large installed base in food laboratories worldwide: private labs, government labs, and industry labs

## Agilent support:

- Support to keep systems running at top performance and ensure uninterrupted lab operation
- Training courses to meet customers' needs
- A large selection of columns for LC- and GC-based applications and SPE sample preparation for melamine analysis



# Agilent Offers Solutions to Meet Different Needs

- **SPE Sample Preparation:** SampliQ SCX is used to remove complex sample interferences.

- **GC/MS:** J&W DB5-ms capillary column, TMS derivatization for sample screening and confirmation.

*Optional backflush* based on Agilent's Capillary Flow Technology can minimize the requirement of sample preparation and shorten the GC cycle time up to five-fold.

- **HPLC:** Reversed-phase Zorbax SB-C8 column in ion-pair mode for routine quantitation

*Optional rapid resolution LC method:* RRHT column to significantly increase speed

*Alternative Ion-Exchange LC method:* Zorbax 300SCX Ion-Exchange column to eliminate the need for ion-pair reagent. Easy to match with China GB LC-QQQ method for confirmation.

- **Triple Quadrupole LC/MS:** Zorbax Rx-Sil column is employed to run in hydrophilic interaction mode (HILIC) to better match with electrospray (ESI) LC/MS, provides extremely simple, sensitive, and selective testing for both melamine and cyanuric acid analysis.

*Alternative Ion-Exchange* Zorbax 300SCX column can be used for the analysis of melamine in dairy products.



## GC/MS Methods

**GC/MS is used for sample screening and confirmation.**

**Improved method using Capillary Flow Technology to reduce run time and sample preparation**

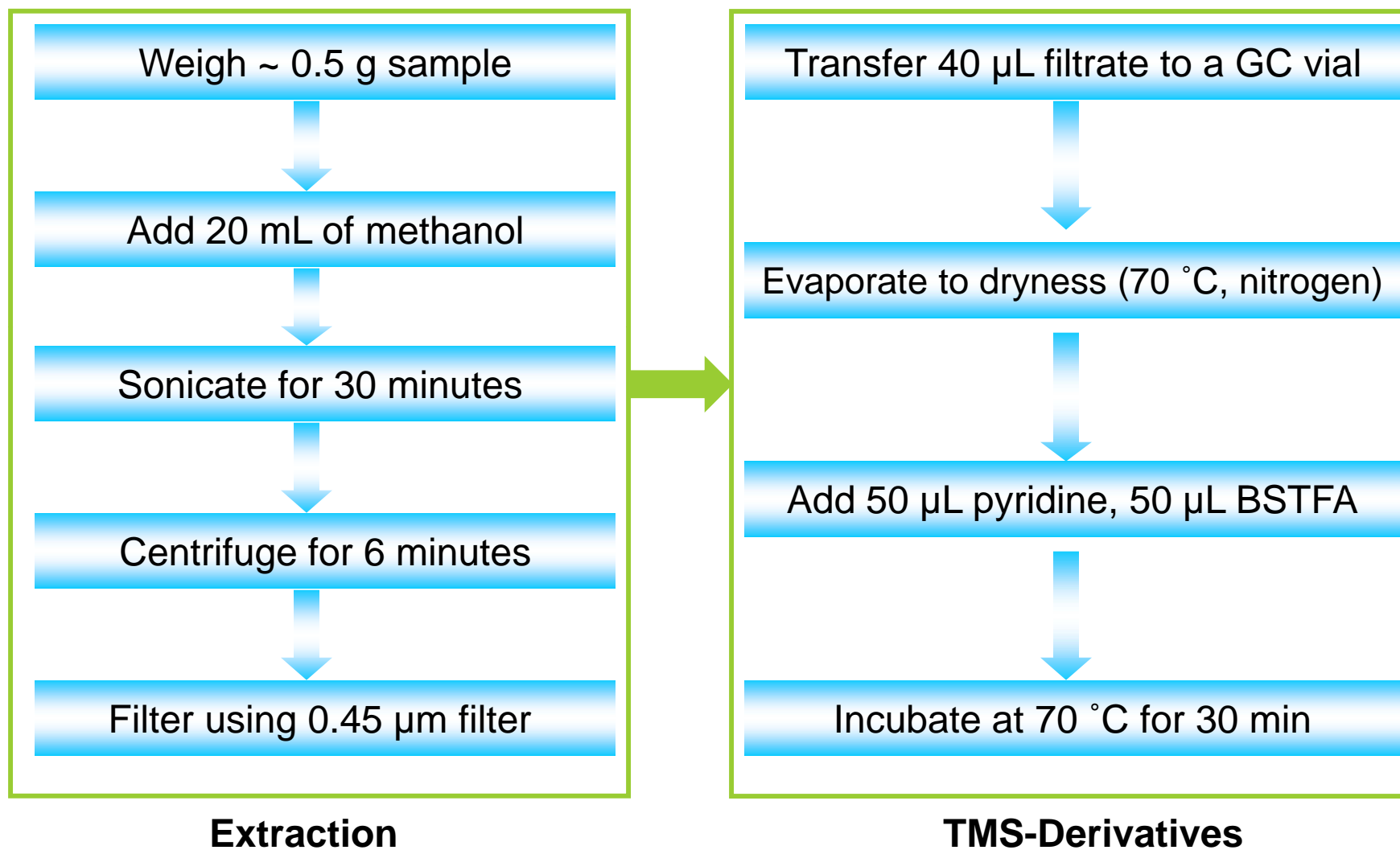


## Standard GC/MS Method

- Screening, confirmation, and quantitation in various matrices for the presence of melamine and related compounds
- US FDA published method has detailed procedure <http://www.cfsan.fda.gov/~frf/lib4423.html>
- Sample needs to be derivatized before injection into GC/MS
- Analysis time can be long due to sample matrix



# GC/MS Sample Preparation Procedure



# GC/MS Experimental Conditions



## GC Conditions

Inlet Temp EPC,	Split/Splitless @ 250 °C
Injection Volume	1 µL, Split 3:1
Carrier Gas	Helium, Constant Flow Mode, 1.3 mL/min
Oven Program	75 °C (1 min); 30 °C /min to 300 °C (1 min)
Post Run	300 °C hold 5 min
Transfer Line	280 °C

## MS Conditions

MS	El, SIM/Scan
Solvent Delay	4.2 min
MS Temp	230 °C (Source); 150 °C (Quad)
Scan Modemass range	(40-450 amu)
SIM Mode Ion	melamine: 342, <b>327*</b> , 171, 99; cyanuric acid: <b>345*</b> , 330, 188)

## Ordering information:

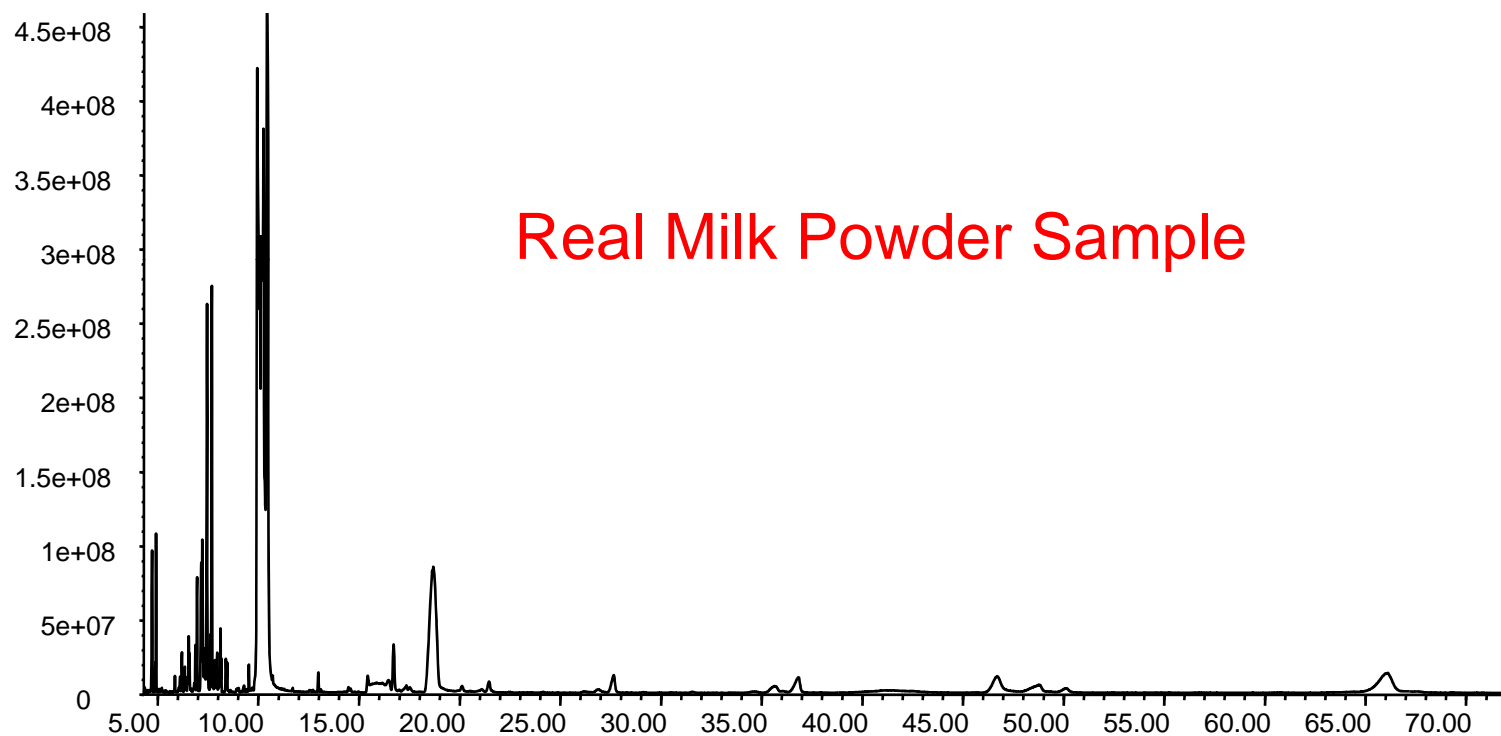
7890A/5975C with MSD ChemStation E.01.00 or later  
Column: HP-5ms 19091S-433      30 m x 0.25 mm x 0.25 µm  
Or      DB-5ms 122-5532      30 m x 0.25 mm x 0.25 µm





# Chromatogram of GC/MS Method

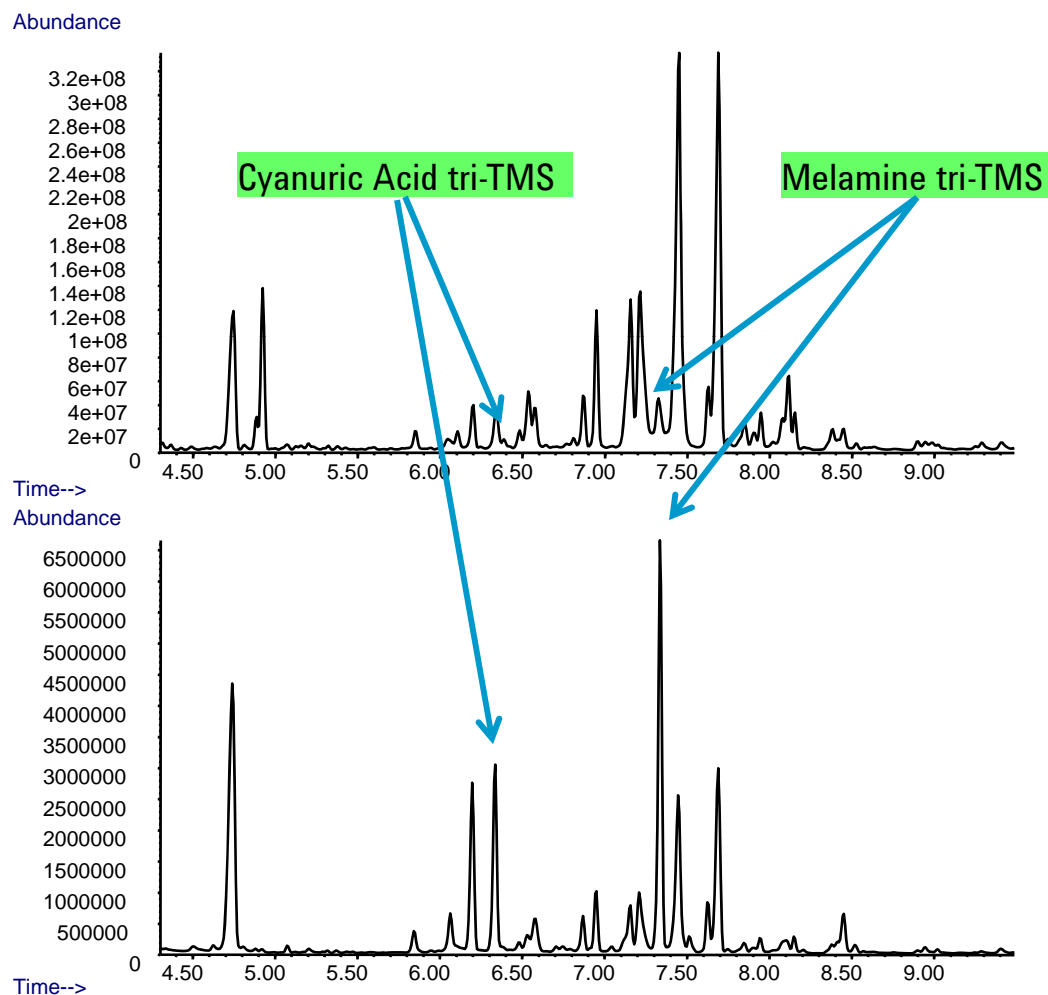
Abundance



Time-->



# Data Analysis: SIM/Scan for Simultaneous Confirmation and Quantitation with Backflush



Real Milk  
Powder Sample

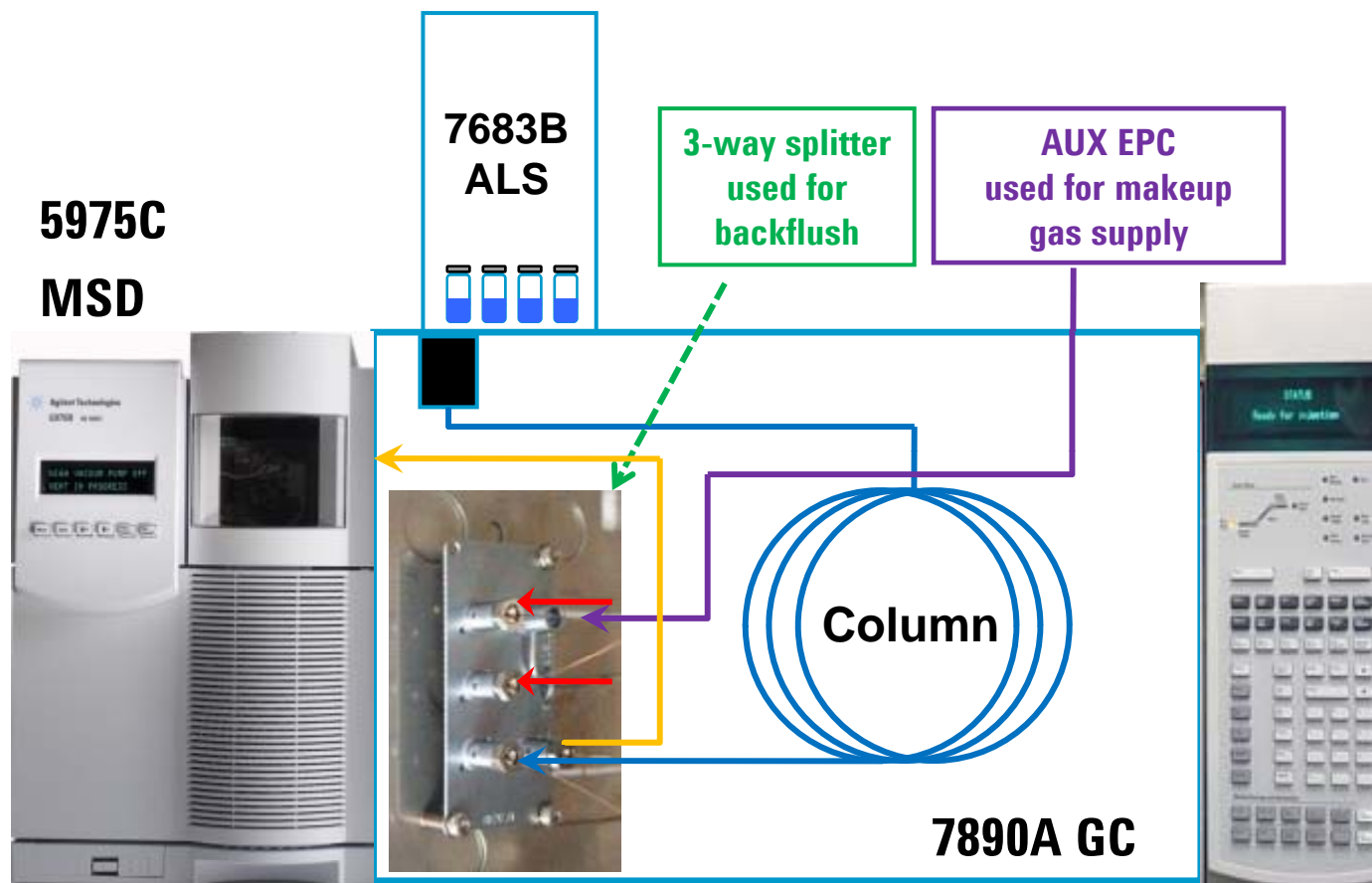
## Improved GC/MS Method with Backflush\*

- Optional backflush to improve lab productivity
- Compliant with FDA, China GB method but faster
- Agilent reliable and easy-to-use Capillary Flow Technology based backflush can minimize the requirement of sample preparation and shorten the GC cycle time up to five-fold
- Requires additional hardware and method setup

\*See detail in application note on [www.agilent.com/chem/melamine](http://www.agilent.com/chem/melamine)



# Backflush GC/MS Configuration



## Ordering information:

Same as FDA, China GB GC/MS configuration **PLUS**:

Capillary Flow Technology 3-way splitter: P/N G3183B + Aux EPC: G1530-63309

# Experimental Conditions

## GC/MS conditions:

Same as standard GC/MS method

## Backflush Conditions

Restrictor 0.71 m x 180 µm id  
Outlet pressure 2 psi (60 psi for post-run)  
Backflush duration 5 min

Summary of Backflush Calculations

Oven Temperature	Transfer Line Temperature		
300 °C	280 °C		

Detector	Maximum Flow	Allowable Pressure	Flow at Chosen Pressure
Vacuum	75	75.156	51.833

Backflush Pressure  
60 psi

Inlet Pressure during Backflush  
1 psi

Void Volumes  
9.1923

Backflush Flow to Inlet  
3.2612 mL/min

Backflush Time  
5 min

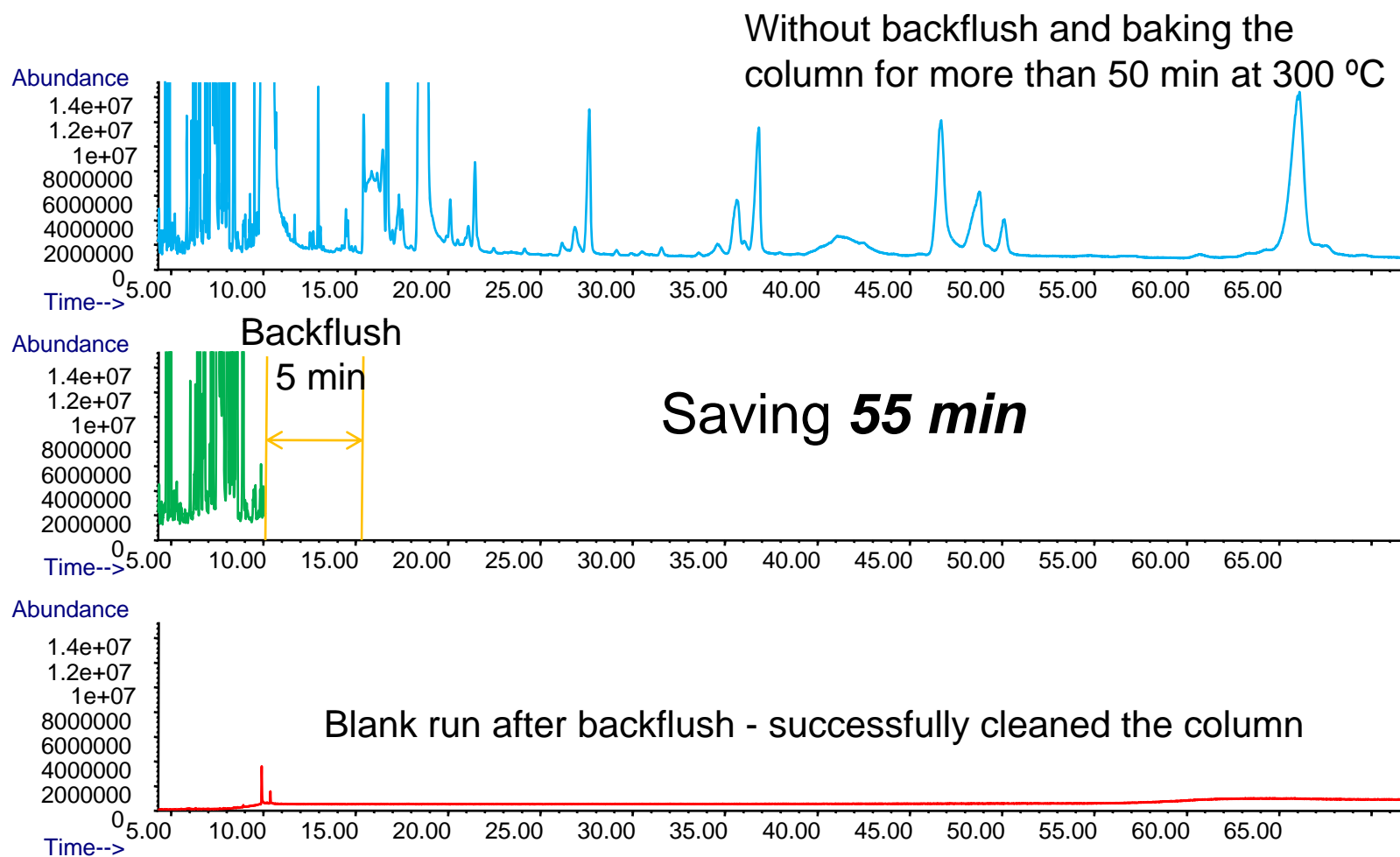
Void Time  
0.14142 min

OK Cancel Help

Easy tool to develop a  
backflush method using  
your MSD ChemStation



# Using Backflush Can Reduce Run Time 5-fold



## Summary for GC/MS Methods

- Rapid screening and confirmation for melamine and related compounds.
- SIM/Scan can be used for simultaneous confirmation and quantitation.
- Backflush helped reduce run time from 75 min to 15 min.
- No need for SPE clean-up, but requires derivatization.
- Agilent's improved method is fully compliant with FDA, China GB methods.



## SPE Sample Preparation

Agilent's newly introduced SampliQ SCX SPE  
removes complex sample matrix  
interferences from milk and related products.

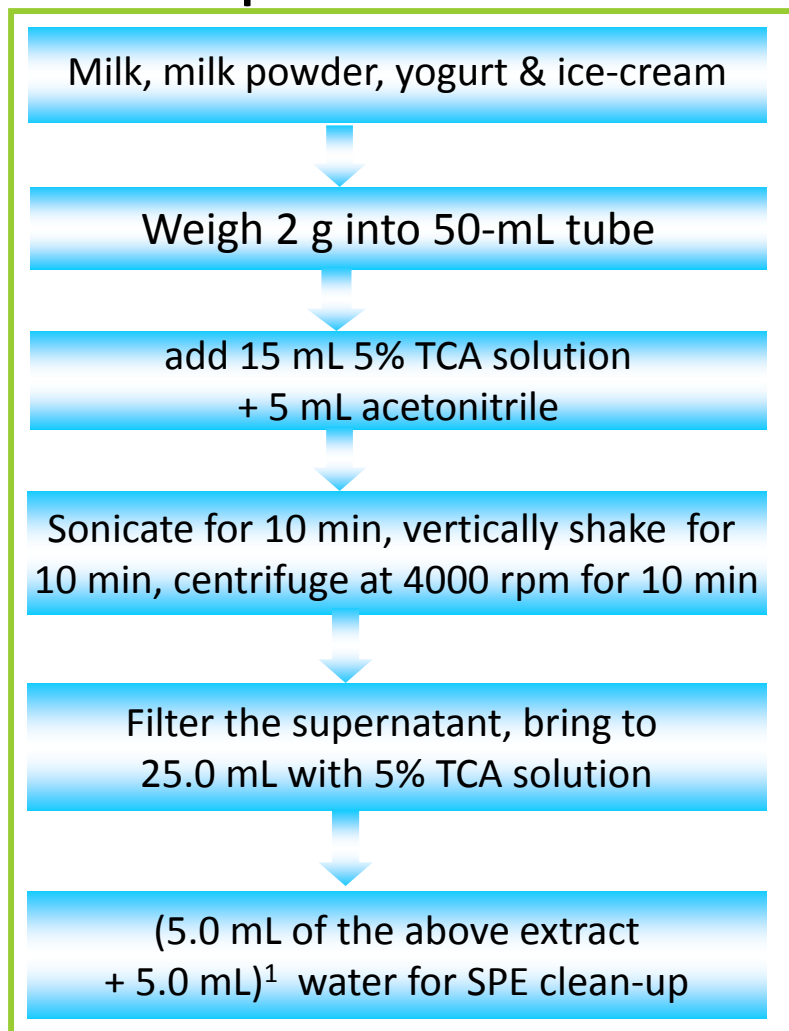




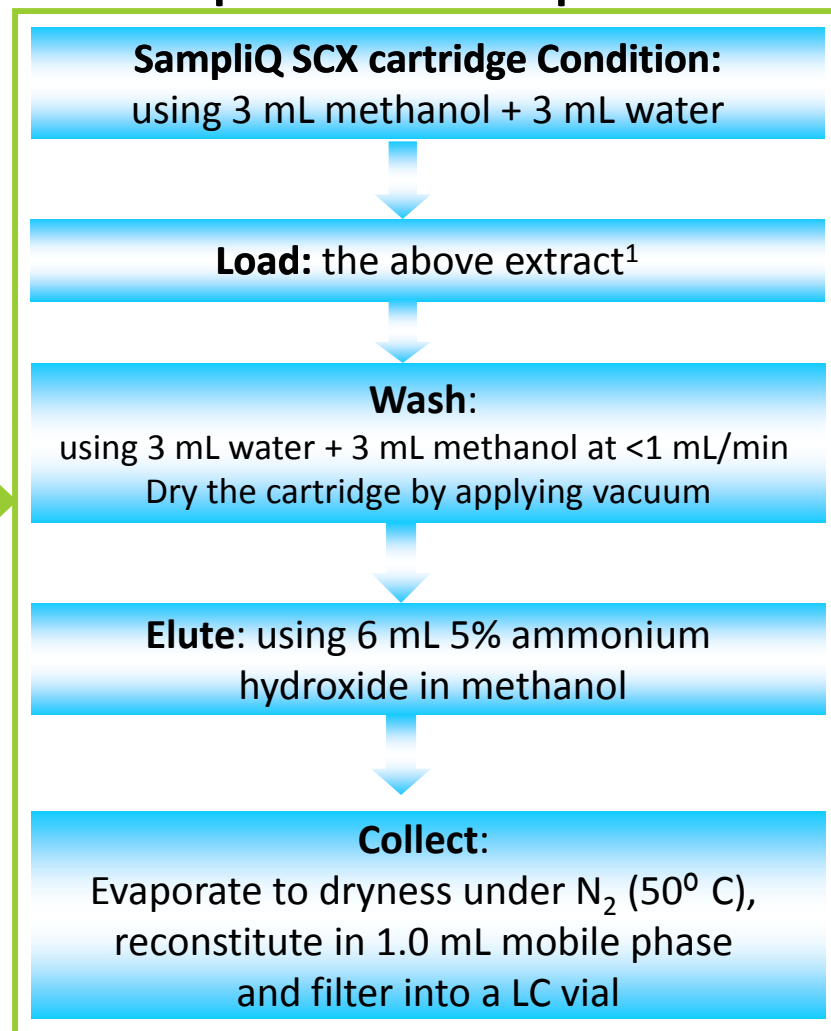
# SPE Method for LC and LC/MS/MS



## Step1: Extraction



## Step2: SPE Clean-up



**Ordering information:** SampliQ P/N: 5982-3236 (3 mL, 60mg)



## HPLC Methods\*

**FDA, China GB standard reversed-phase method is used for routine quantitation**

**Optional Rapid Resolution LC (RRLC) method can significantly increase sample throughput**

**Agilent-developed Ion Exchange Chromatography (IEC) method is a better match with China GB LC-QQQ method for melamine analysis in dairy products**

\*See detail in application note on [www.agilent.com/chem/melamine](http://www.agilent.com/chem/melamine)



## Reversed-Phase LC (recommended by FDA, China GB)

- Routine quantitation method in various matrices for the presence of melamine
- US FDA reference method with detailed procedure  
<http://www.fda.gov/cvm/melamine04022007.htm>
- No need for derivatization, but requires SPE cleanup



# Reversed-phase LC Conditions



Column:	Zorbax SB-C8, 4.6 mm x 250 mm x 5 $\mu$ m
Buffer:	10 mM citric acid, 10 mM sodium octane sulfonate, adjusted to pH 3.0
Mobile phase:	92:8 buffer: acetonitrile
Flow rate:	1.5 mL/min
Injection volume:	20 $\mu$ L
Column thermostat:	30°C
Detection wavelength:	240 nm
Run time:	20 min



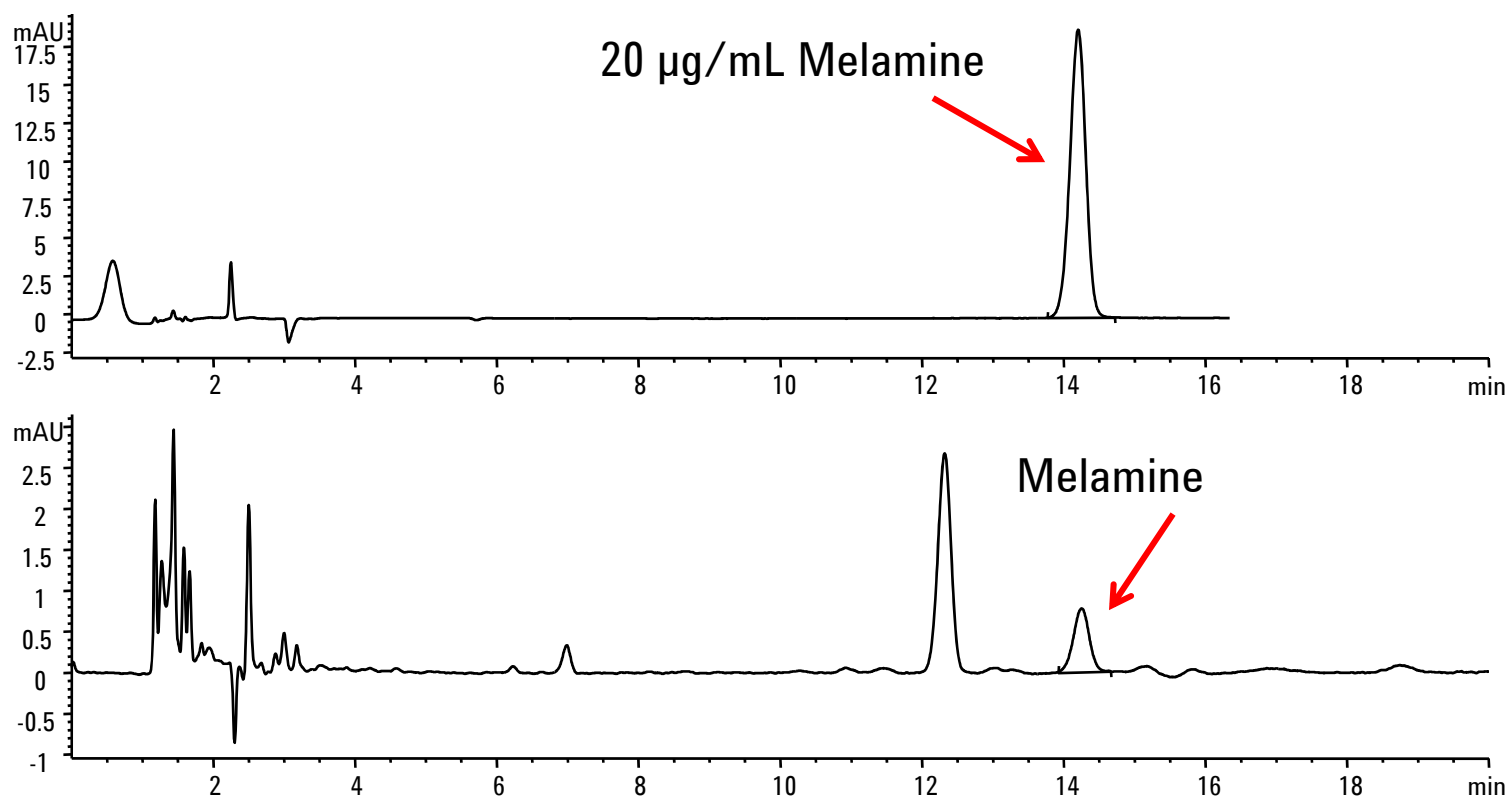
## Ordering information:

LC system: Any Agilent LC (1200 HPLC, 1200SL RRLC or 1120 Compact LC)

Column: Zorbax SB-C8 4.6 mm x 250 mm x 5  $\mu$ m (P/N: 880975-906)



# Reversed-phase LC: yogurt Sample



**Contaminated yogurt sample  
after clean-up by SampliQ SCX SPE cartridge (PN: 5982-3267)**

## Optional Rapid Resolution LC (RRLC) Method

- Rapid routine quantitation in various matrices for the presence of melamine
- Total analysis time less than 6 min
- No need for derivatization, but requires SPE cleanup



# RRLC Conditions

Column:	Zorbax SB-C8 RRHT, 4.6 mm x 50 mm x1.8 $\mu$ m
Buffer:	10 mM citric acid, 10 mM sodium octane sulfonate, adjusted to pH 3.0
Mobile phase:	92:8 buffer: acetonitrile
Flow rate:	1.5 mL/min
Injection volume:	8 $\mu$ L
Column thermostat:	30 °C
Detection wavelength:	240 nm
Run time:	6 min



## Ordering information:

LC system: Agilent 1200 RRLC system

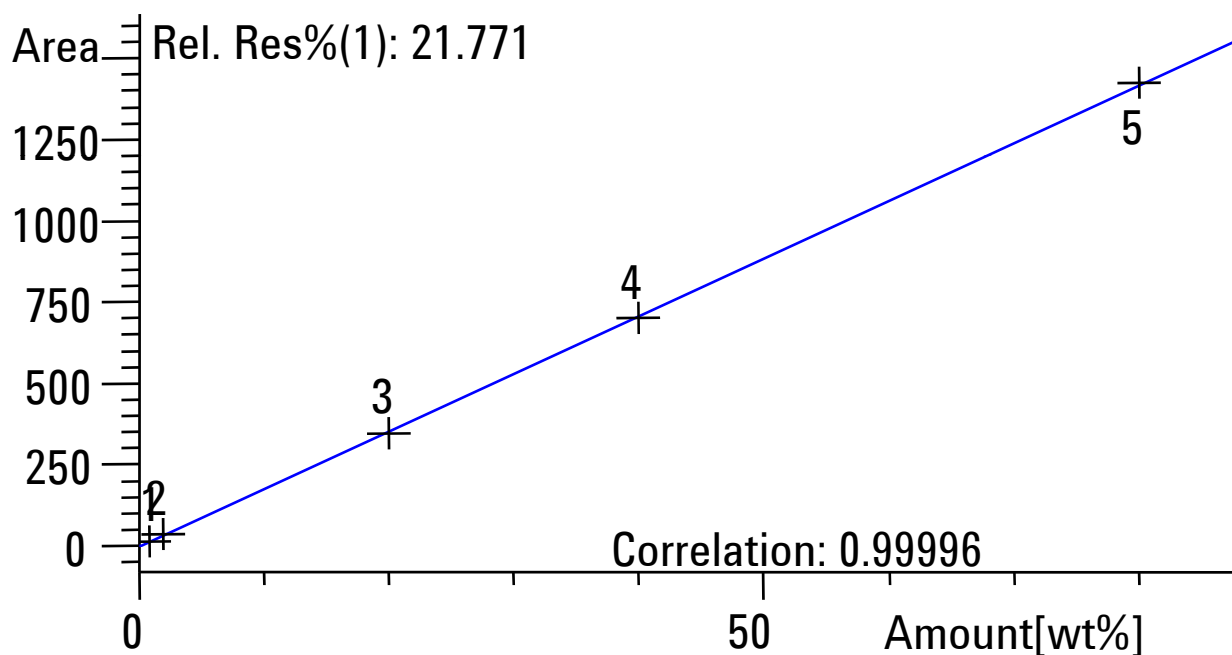
Column: Zorbax SB-C8 RRHT, 4.6 mm x 50 mm x 1.8  $\mu$ m (P/N:827975-906)



# RRLC Method – Linear Dynamic Range

Melamine, DAD1 A

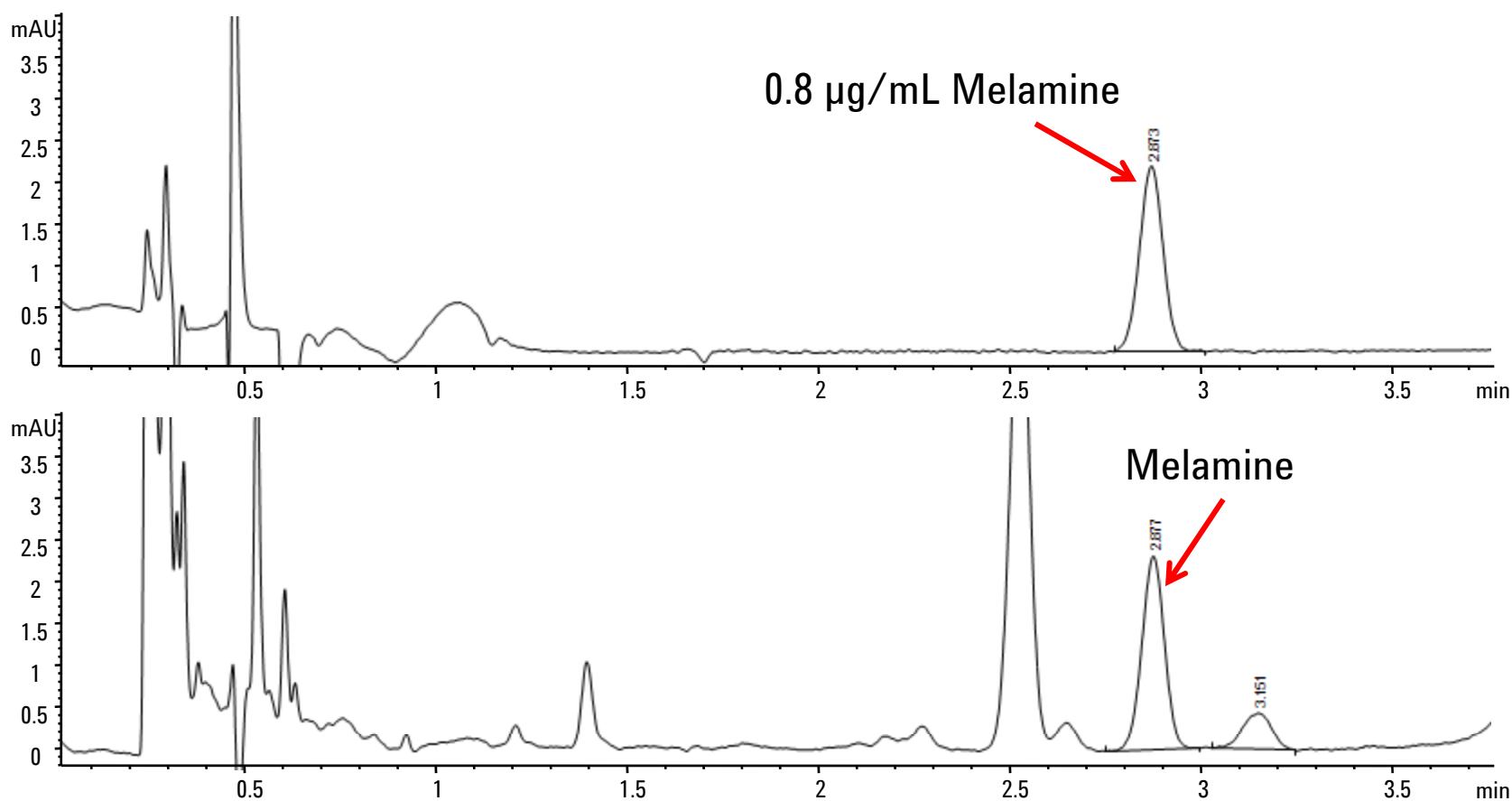
Area = 17.7609855 \* Amt - 3.0706106





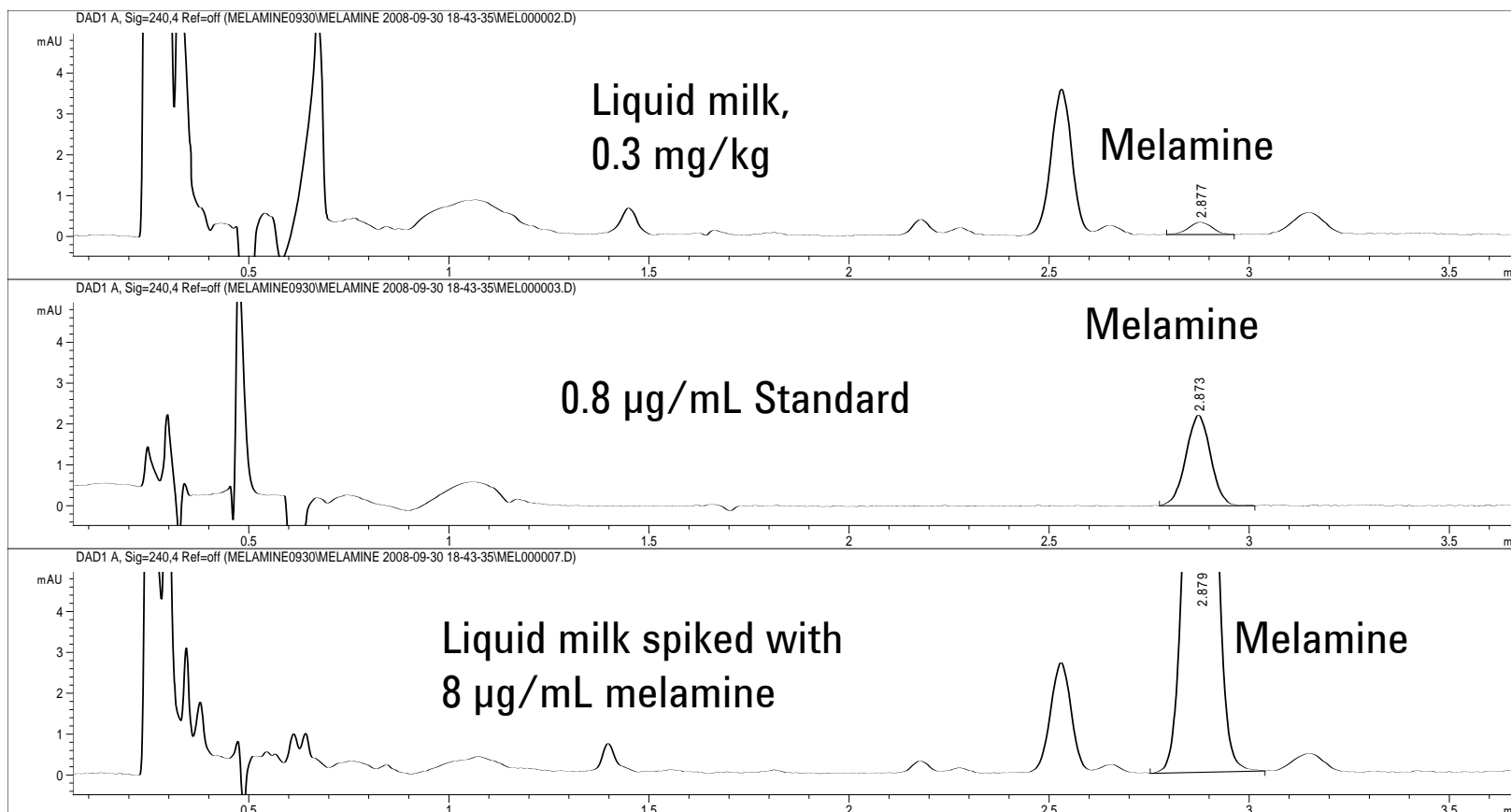
# RRLC Result: Yogurt Sample

-same sample, more than 3 times faster



**Contaminated yogurt sample  
after clean-up by SampliQ SCX SPE cartridge (PN: 5982-3267)**

# RRLC Result : Liquid Milk



## Alternative LC Method – Ion Exchange Chromatography (IEC)

- Fast , simple way for routine quantitation of melamine in milk and related products
- Compatible with China GB LC-QQQ method for confirmation
- Not an FDA or China GB standard LC method but a simple and faster method for the analysis of melamine in milk
- Less interference from milk matrix components



# IEC Conditions



Column:	ZORBAX 300SCX 4.6 x 150 mm, 5 $\mu$ m
Buffer:	50 mM ammonium formate solution, adjust pH to 3.0 with formic acid
Mobile phase:	15:85 buffer: acetonitrile
Flow rate:	1.0 mL/min.
Injection volume:	10 $\mu$ L
Column thermostat:	30 $^{\circ}$ C
Detection wavelength:	240 nm
Run time:	5.5 min



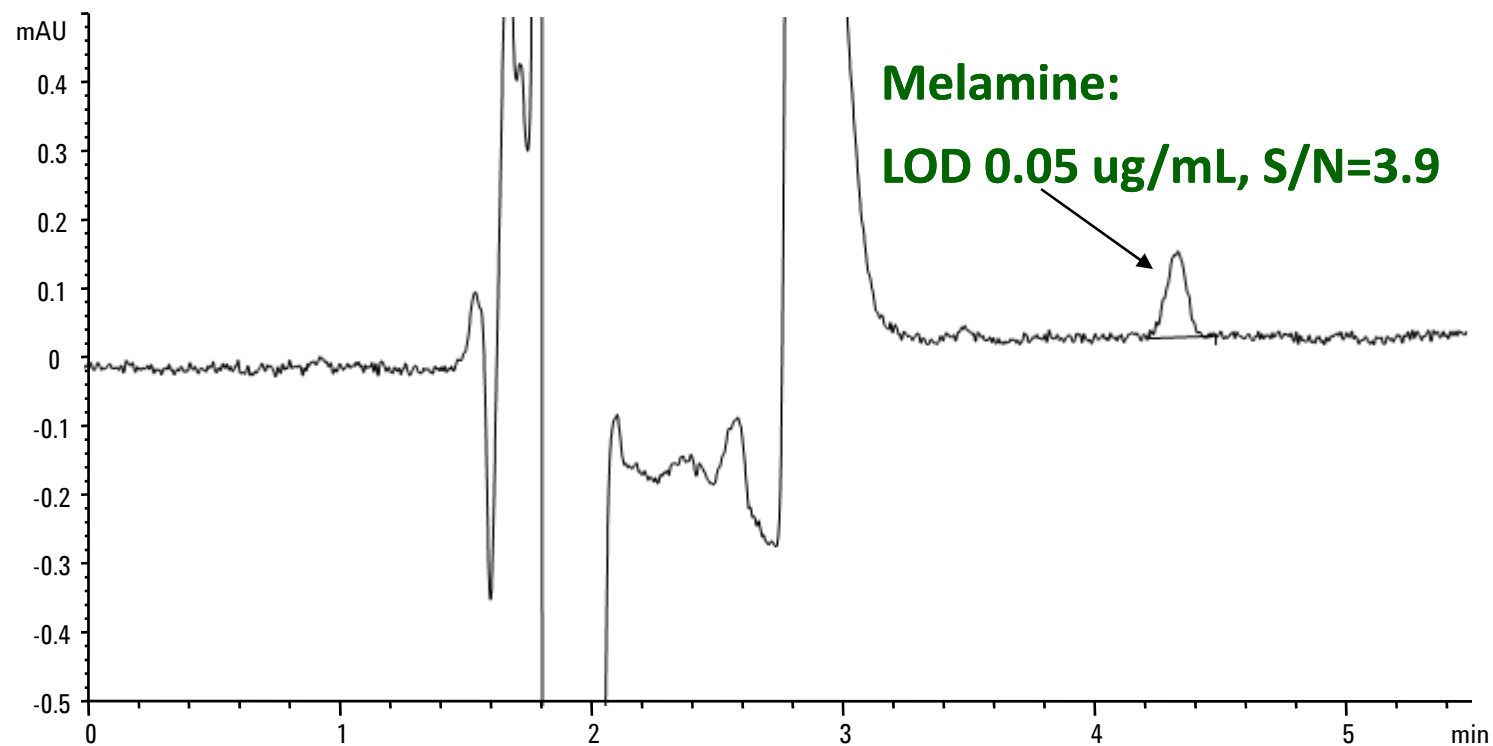
## Ordering information:

LC system: Any Agilent LC (1200 HPLC, 1200SL RRLC, or 1120 Compact LC)

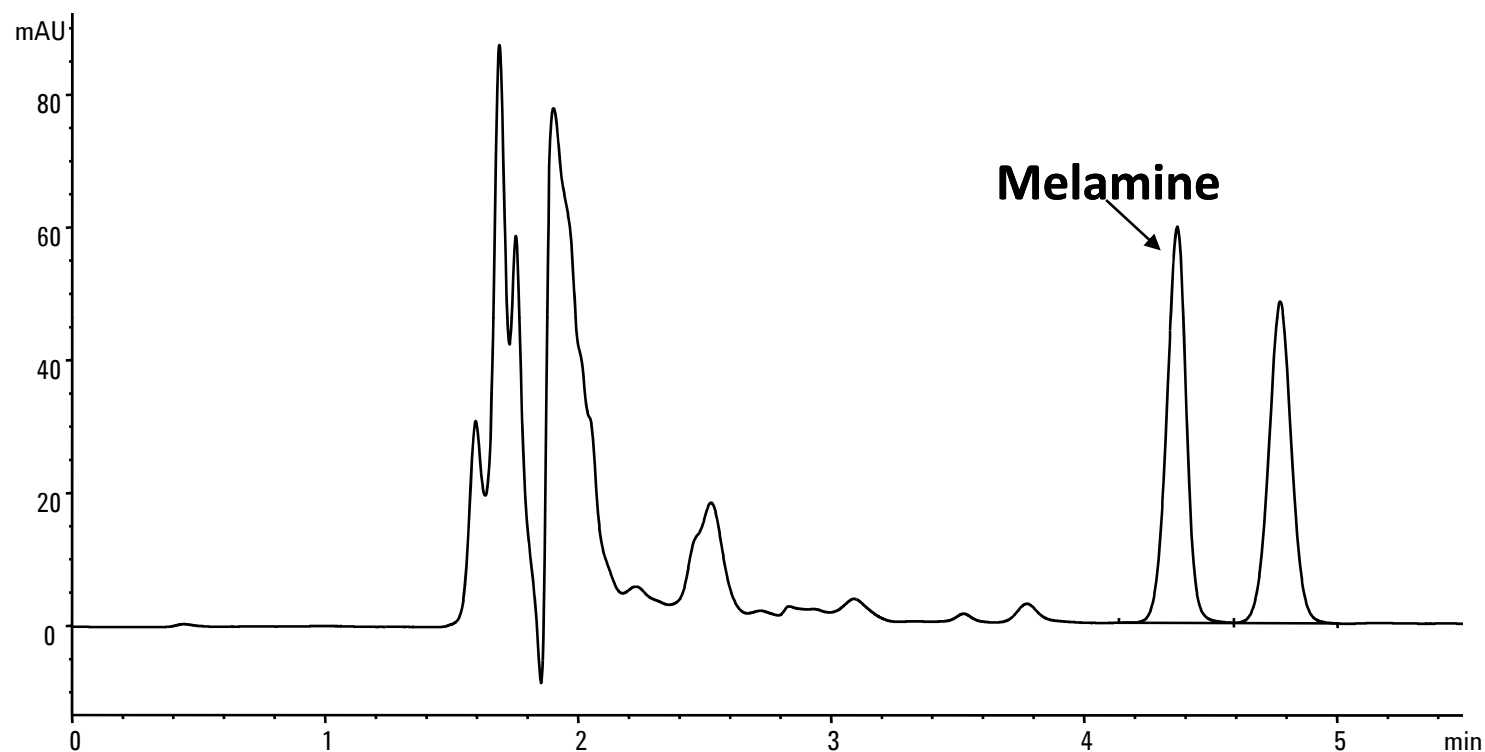
Column: ZORBAX 300SCX 4.6 mm x 150 mm x 5  $\mu$ m (P/N 883952-704)



# IEC Method Result



# IEC – Milk Powder Sample



Note: no SPE clean-up was used for sample

# HPLC Methods Summary

- LC methods are suitable for routine quantitation.
- SPE sample cleanup to eliminate matrix interferences.
- FDA, China GB Reversed-phase LC method is easy to set up with the most commonly used HPLC mode and column, but requires the use of an environmentally unfriendly ion-pairing reagent as buffer and longer retention time.
- Optional RRLC significantly improved the speed of analysis.
- Agilent-developed IEC method eliminates the need for the ion-pair reagent; it is simple, fast, more forgiving to matrix interferences and a better match with LC/MS/MS.



## Triple Quadrupole LC/MS Methods\*

**Highly sensitive and selective method for screening, quantitation and confirmation**

**HILIC method is referenced by FDA research method for the analysis of melamine & cyanuric acid**

**Ion-exchange is referenced by China GB method for the analysis of melamine in dairy products**

\*See detail in application note on [www.agilent.com/chem/melamine](http://www.agilent.com/chem/melamine)





# Triple Quadrupole LC/MS with HILIC Chromatography

- Simple, sensitive, and selective for screening, confirmation, and quantitation
- No need for derivatization but requires SPE cleanup
- Simultaneously analyze melamine and cyanuric acid



# HPLC Parameters for Triple Quadrupole LC/MS HILIC Method

<b>HPLC system</b>	<b>: Agilent 1200 RRLC</b>
<b>Column</b>	<b>: Agilent Zorbax-Rx Sil, 2.1 x 150 mm, 5 <math>\mu</math>m P/N 883700-901</b>
<b>Injection Volume</b>	<b>: 10 <math>\mu</math>L</b>
<b>Temp</b>	<b>: 40 °C</b>
<b>Flow rate</b>	<b>: 0.2 mL/min</b>
<b>Mobile phase</b>	<b>: A - 5 mM Ammonium acetate@Water : B - 5 mM Ammonium acetate@ACN</b>
<b>Isocratic</b>	<b>: 95% B</b>



# MS Parameters for Triple Quadrupole LC/MS HILIC Method



<b>MS system</b>	<b>Agilent LC/MS/MS QQQ</b>
<b>Ion source</b>	<b>ESI</b>
<b>Polarity</b>	<b>Positive and Negative</b>
<b>Nebulizer gas</b>	<b>Nitrogen</b>
<b>Ion spray voltage</b>	<b>4000V</b>
<b>Source temperature</b>	<b>350 °C</b>
<b>Resolution</b>	<b>Q1 (unit) Q3 (unit)</b>
<b>Scan mode</b>	<b>Multiple Reaction Monitoring (MRM)</b>
<b>Segment</b>	<b>Segment 1= 0~4 min negative for cyanuric acid Segment 2= 4~6 min positive for melamine</b>
<b>Delta EMV</b>	<b>600 V</b>



# MRM Conditions

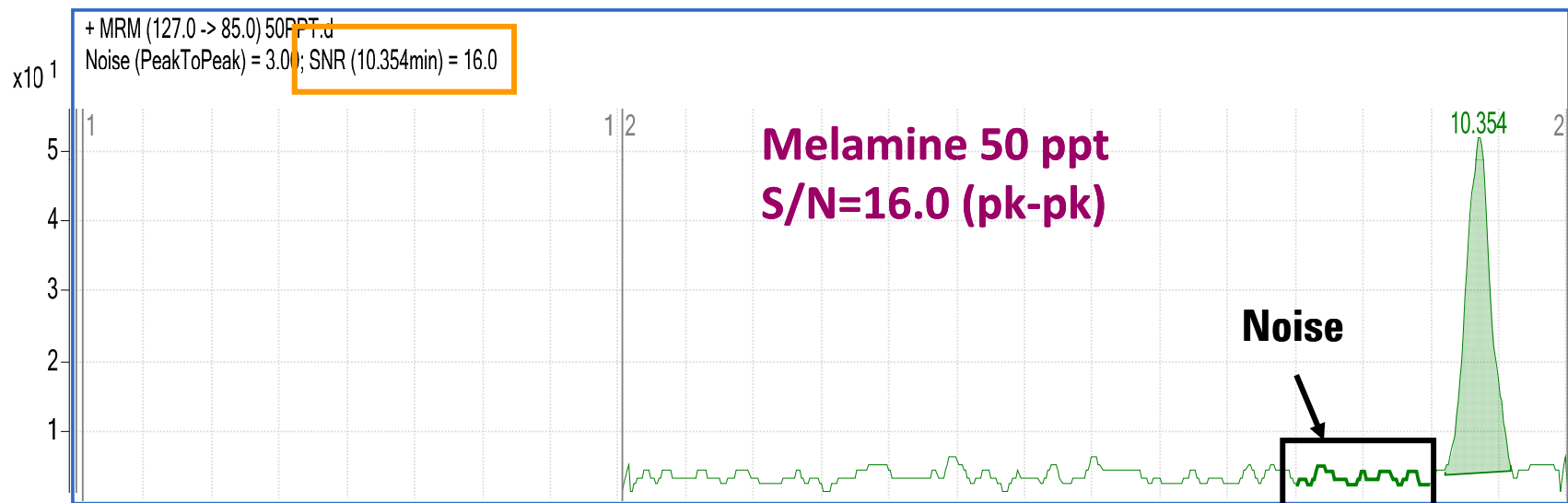
Time	Compound	Precursor	Product	Dwell	Fragmentor	Collision Energy
				(ms)	(V)	
9.9	Melamine	127	85	200	100	20
		127	68	200	100	35



# Triple Quadrupole LC/MS HILIC Method Result - Spiked 50 ppb



# Triple Quadrupole LC/MS with HILIC Chromatography - High Selectivity and Sensitivity



## Triple Quadrupole LC/MS – Ion-Exchange LC-MS

- Simple, sensitive, and selective for screening, confirmation, and quantitation of melamine in milk products
- No need for derivatization but requires SPE clean up



# Triple Quadrupole LC/MS Ion-Exchange LC Conditions



<b>HPLC system</b>	<b>1200 LC system with binary pump</b>
<b>Column</b>	<b>Agilent Zorbax 300SCX, 2.1×150 mm, 5 µm P/N: 883952-704</b>
<b>Injection Volume</b>	<b>10 µL</b>
<b>Flow rate</b>	<b>0.2 mL/min</b>
<b>Temperature</b>	<b>40 °C</b>
<b>Mobile phase</b>	<b>A---10 mM NH<sub>4</sub>Ac/acetic acid pH adjusted to 3.0; B---ACN A:B=20:80</b>
<b>Run time</b>	<b>10 min</b>





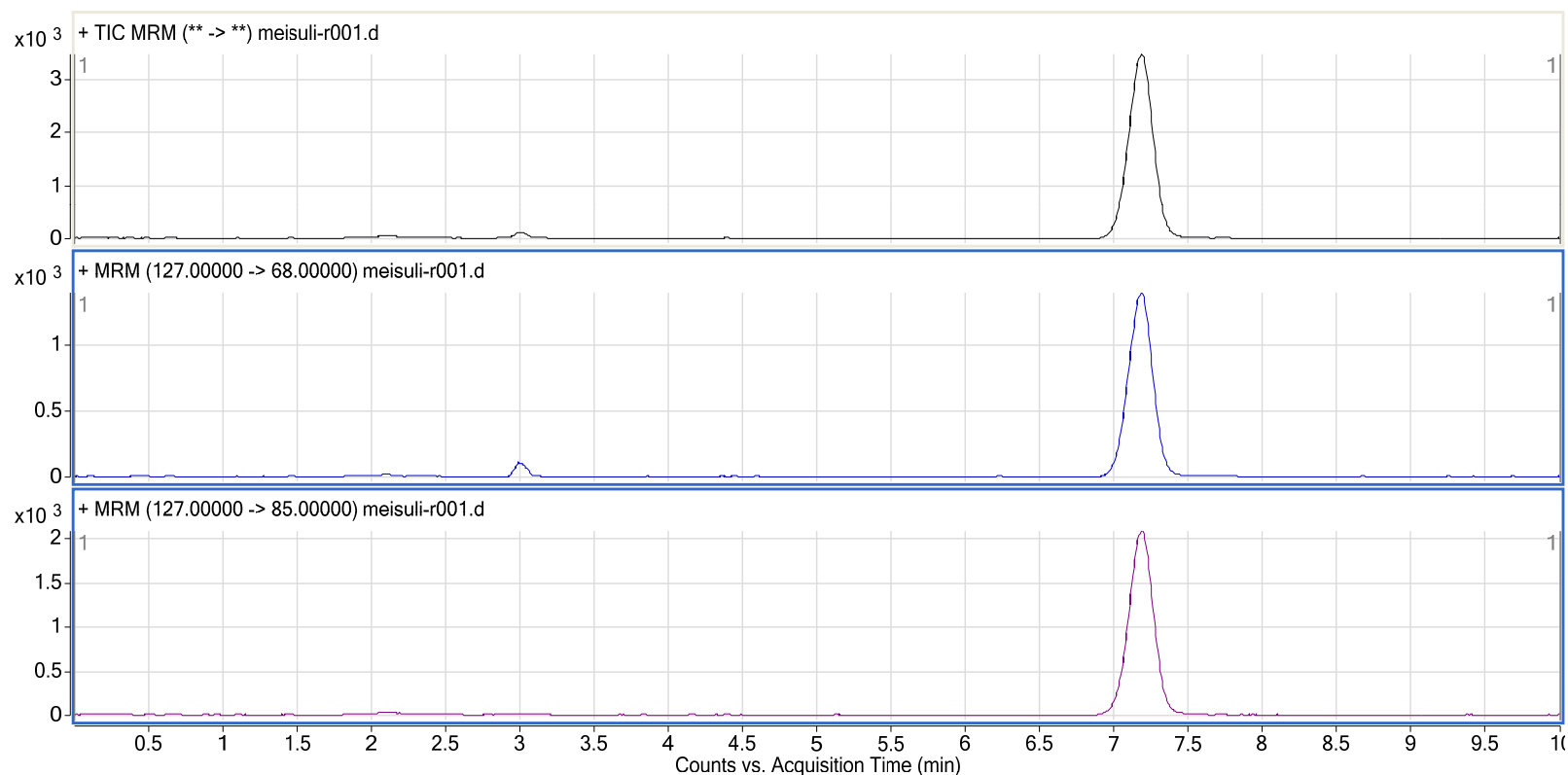
# Triple Quadrupole LC/MS Ion-Exchange MS Conditions

MS system	Agilent 6410A LC/MS/MS
Ion source	ESI
Polarity	Positive
Nebulizer gas	Nitrogen
Ion spray voltage	4000V
Dry gas temperature	350 °C
Dry gas flow rate	9 L/min
Nebulizer pressure	40 psi
Resolution	Q1 (unit) Q3 (unit)
Scan mode	Multiple Reaction Monitoring (MRM)

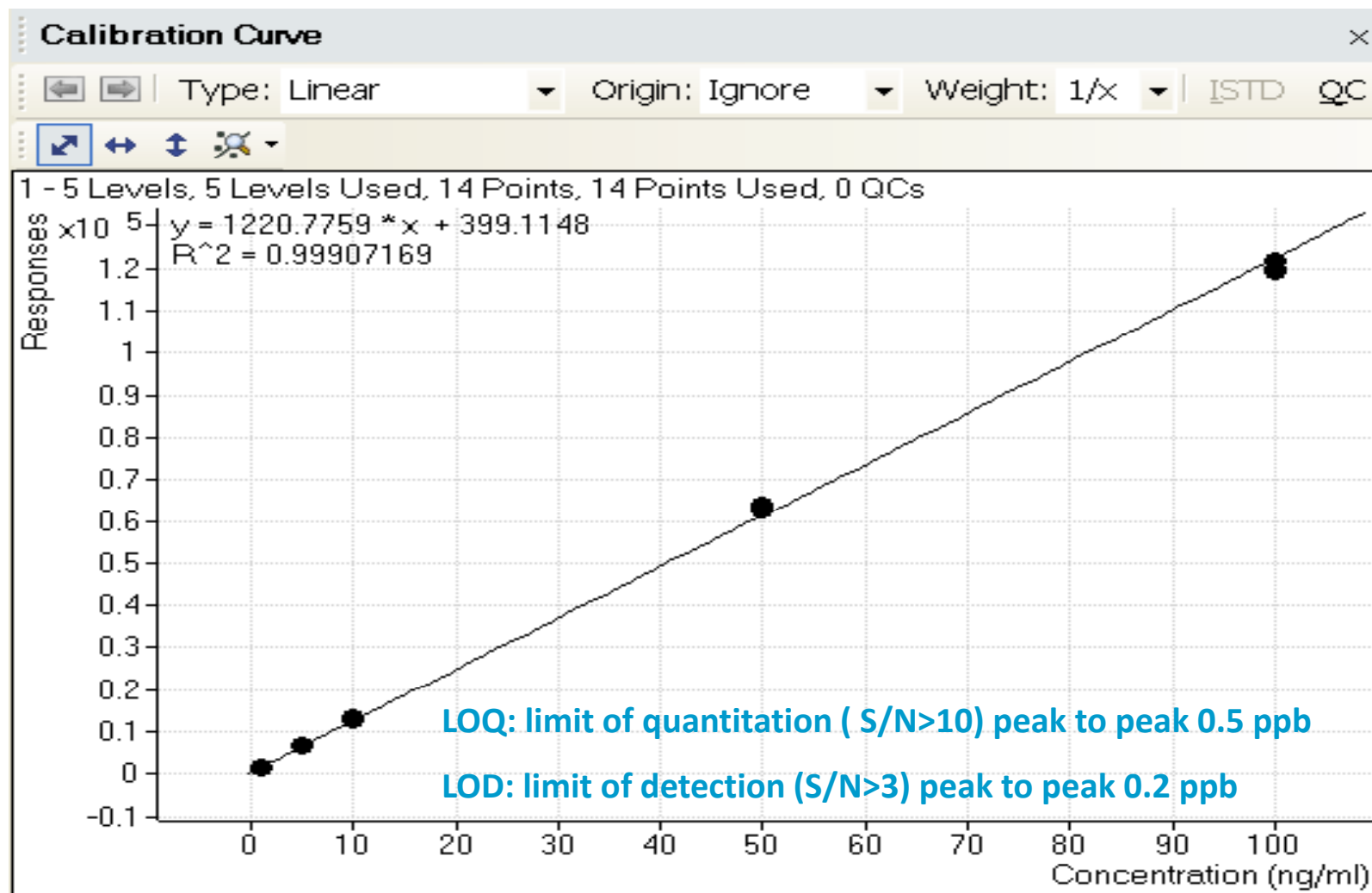


# Triple Quadrupole LC/MS Ion-Exchange Result – Milk Powder

Melamine assay: 18.3 ppb



# Triple Quadrupole LC/MS Ion-Exchange Result – Calibration Curve



# Triple Quadrupole LC/MS Summary

- Simple, sensitive, and selective for screening, confirmation, and quantitation.
- No need for derivatization but requires SPE cleanup.
- Zorbax Rx-Sil normal-phase column is employed to run in hydrophilic interaction mode (HILIC) to match with electrospray (ESI) LC/MS and simultaneously analyze melamine and cyanuric acid.
- Ion-exchange Zorbax 300SCX column-based method is a simple and fast equivalent to China GB method.



# Total Solution for Melamine Analysis

➤ **SPE Sample Preparation:** to remove complex sample interferences.

➤ **GC/MS:** for sample screening and confirmation.

*Optional backflush* to shorten the GC cycle time up to five-fold.

➤ **HPLC:** for routine quantitation

*Optional RRLC method:* to significantly increase speed

*Ion-Exchange LC method:* Fast, simple, robust and compatible with LC-QQQ

➤ **Triple Quadrupole LC/MS:** HILIC to better match with electrospray (ESI) LC/MS for both melamine and cyanuric acid analysis.

*Ion-Exchange – MS* for the analysis of melamine in dairy products.

## For More Information:

Please visit [www.agilent.com/chem/melamine](http://www.agilent.com/chem/melamine).

