

... we make analytics
transparent ...

Valve Solutions from JAS GmbH

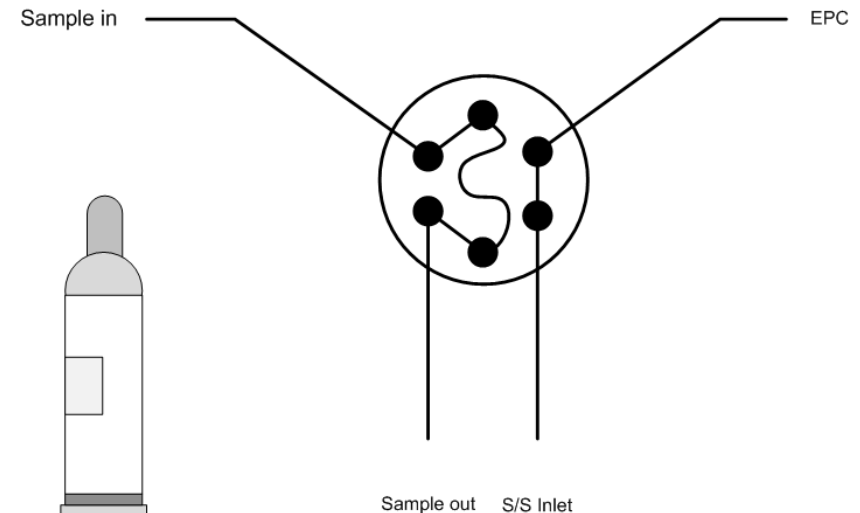
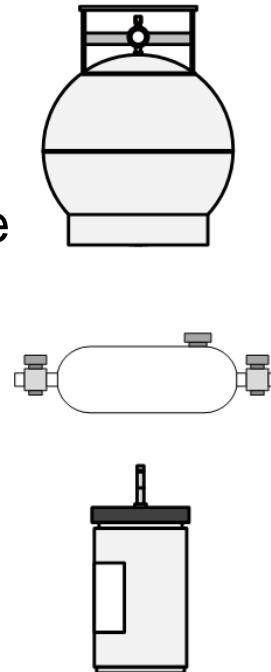


SIMPLY SMART SOLUTIONS

Gas sampling with high pressure

- Gas sample is dependent on the sample loop pressure

1. Purging the sample path
2. Decompression to normal pressure
3. Injection

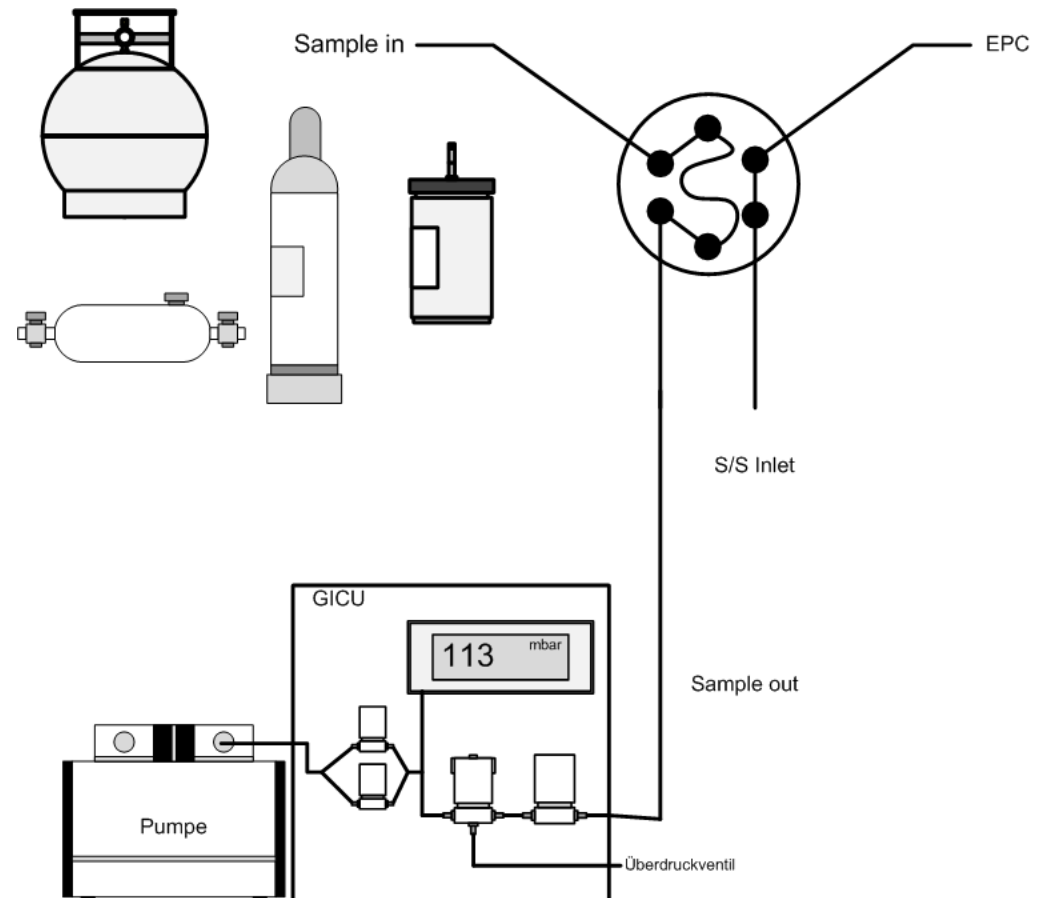


Sampling devices

Gas sampling with normal or low pressure

GICU Sampling unit

1. Filling the sample loop with a pump
2. Adjusting the pressure
3. Injection



GICU Gas Injection Control Unit

1. Control unit to fill the sample loop for gas applications
 - Mode 1
 - Pressurized Gas sample with positive high pressure
 - Mode 2
 - Gas sample with low pressure (Tedlar bags, gas sampling bulb)
 - Mode 3
 - Bypass sampling (online process, mini plant)
2. Pressure controlled (from 200 to 2000 mbar or 3 to 30 psi)
 - Reproducible pressure give best standard deviation
3. Multi level calibration
 - Sample injection of different pressure gives different levels for the calibration curve



GICU Gas Injection Control Unit

4. GICU Software controlled

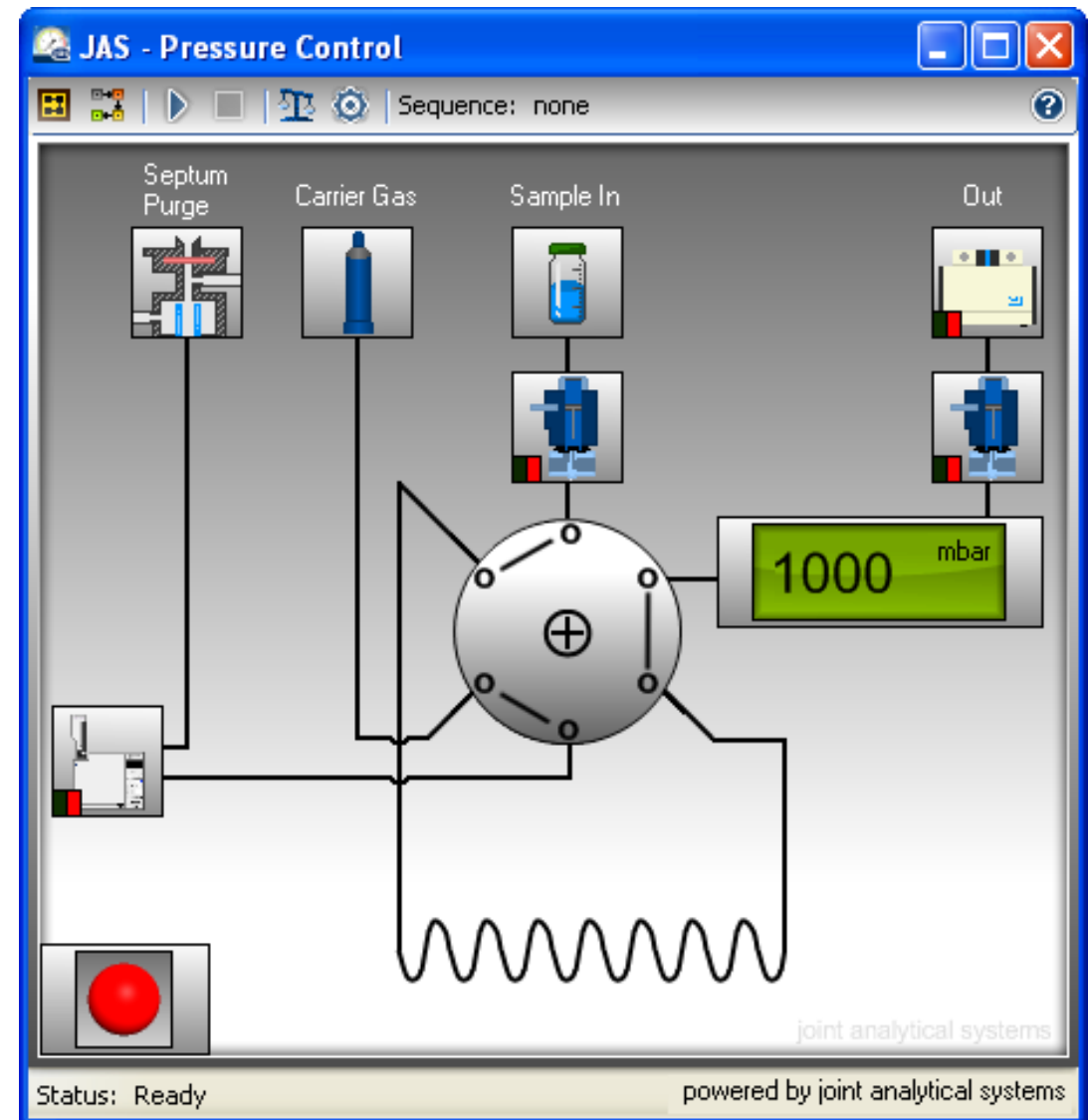
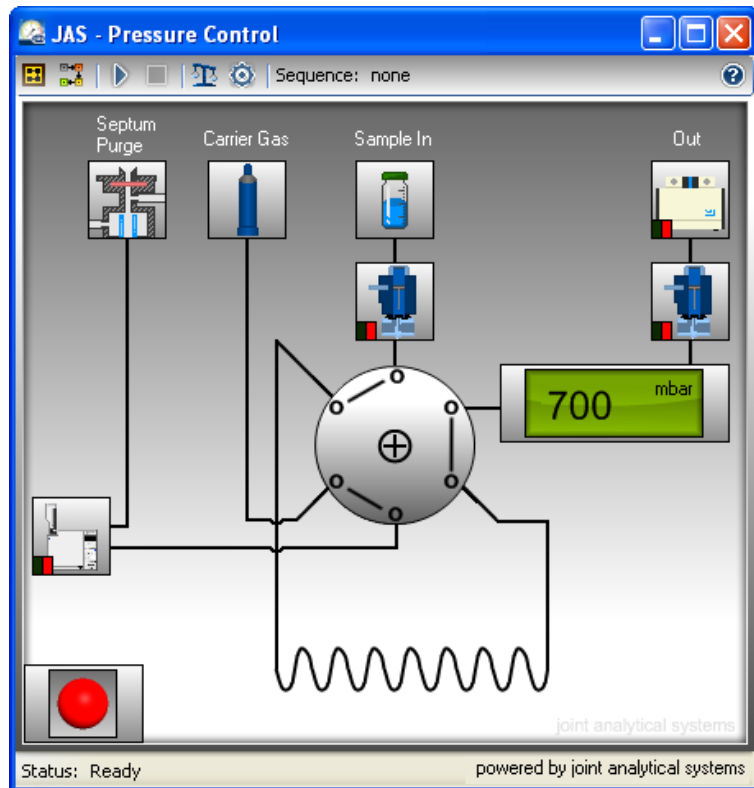
- Time programmed sample loop filling
- Multi sample loop purging
- Calibration pressure sensor
- Control of diaphragm pump
- Start / Stop signal for the GC
- Sequence and Method development



GICU Gas Injection Control Unit



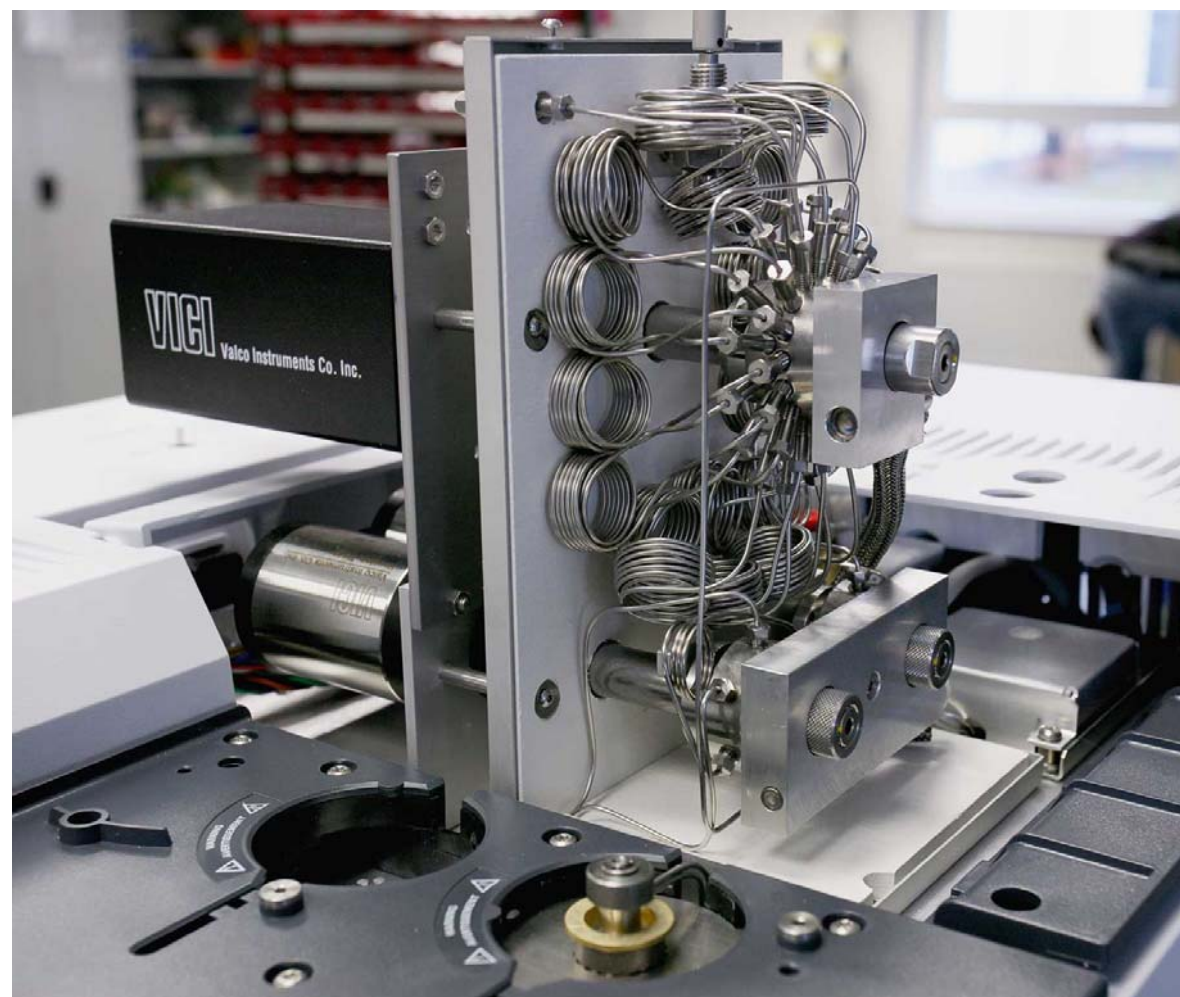
- Software control
- Easy method development
- USB control



Gas injection with automation

1. Multiposition Valve

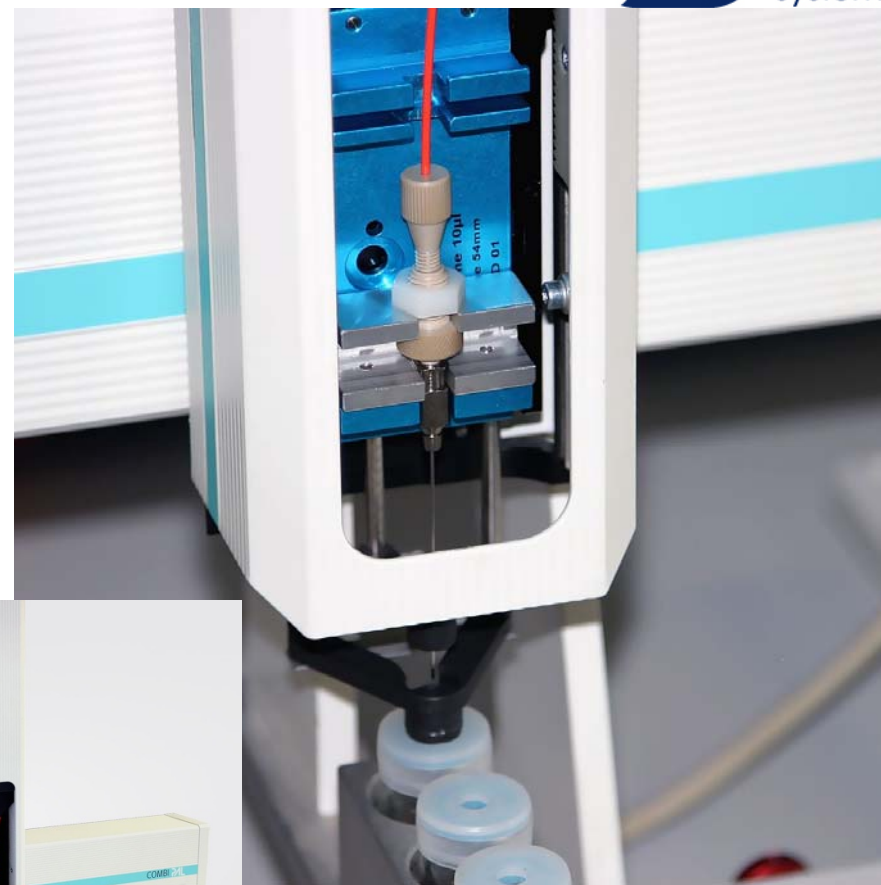
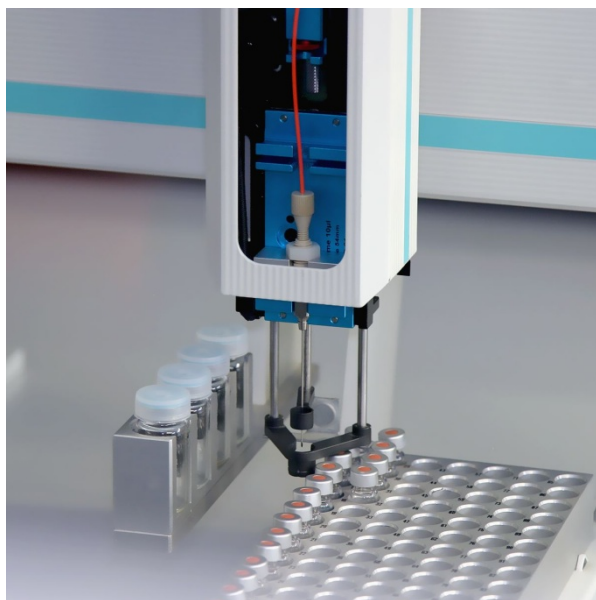
- Up to 16 positions
- Up to 300°C
- Software controlled
- USB/RS232 interface



Gas injection with automation

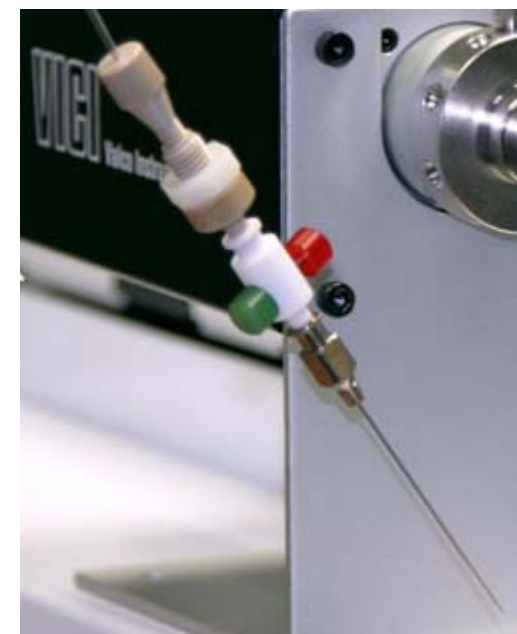
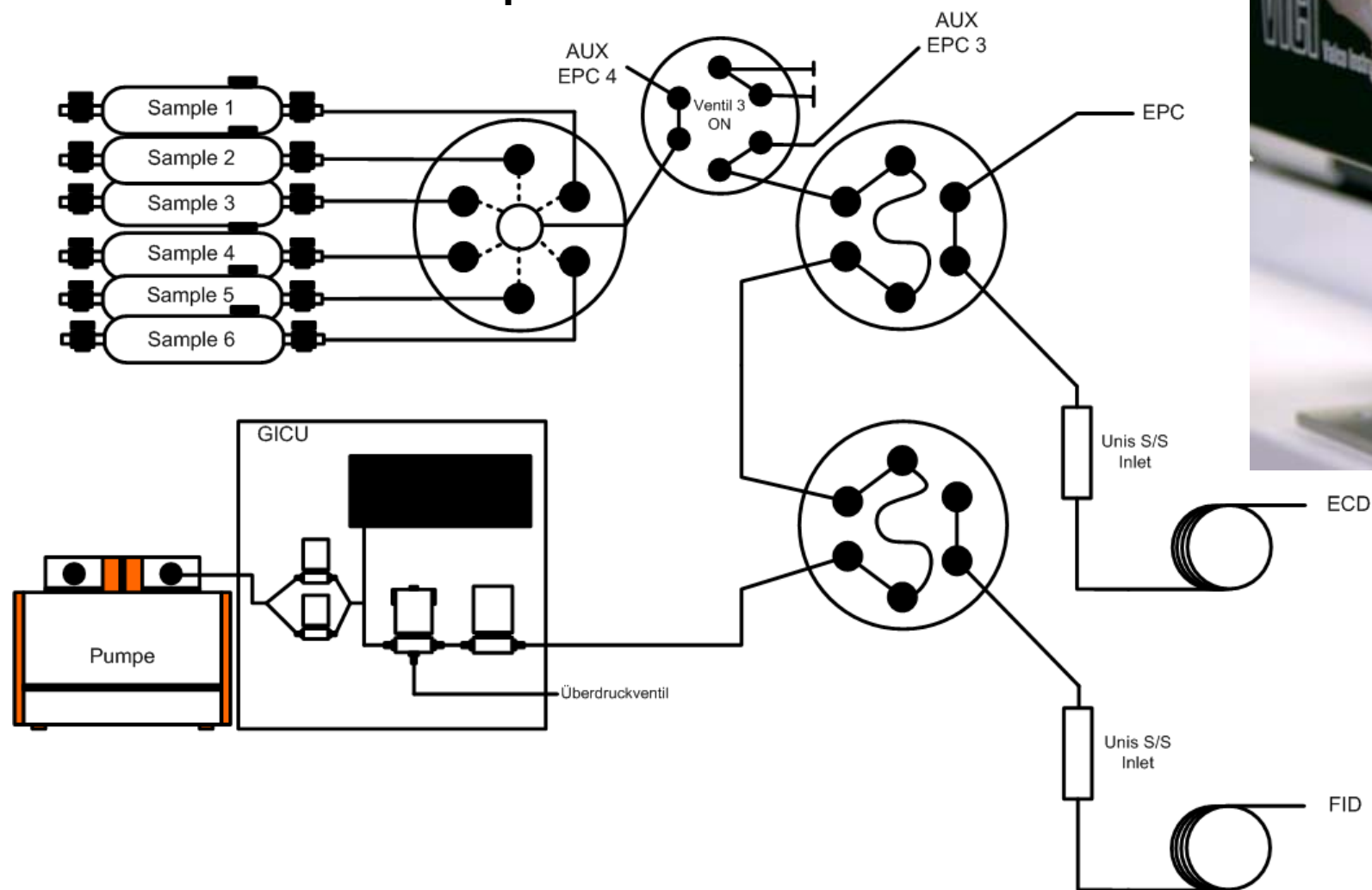
1. CTC Sampler

- Sample vials
- unheated
- Software controlled

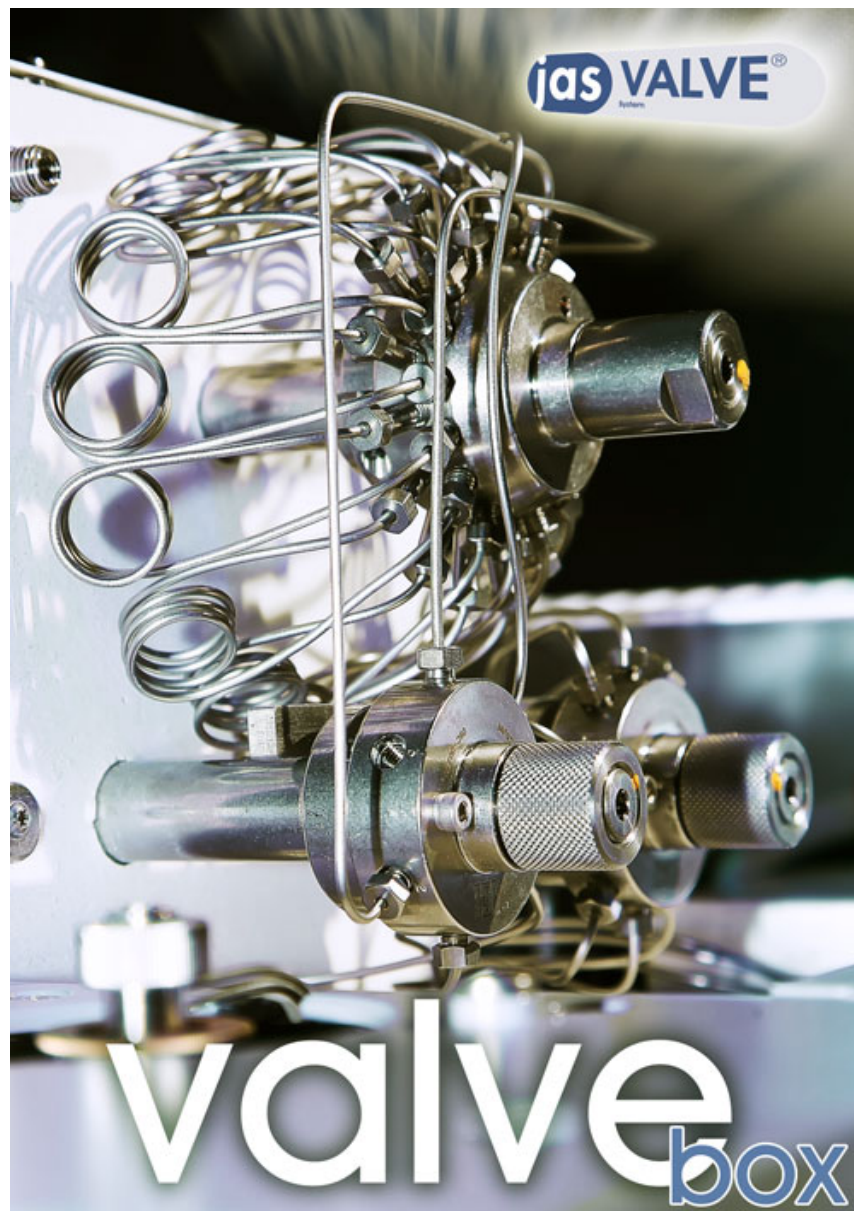


Gas injection with automation

Customer example

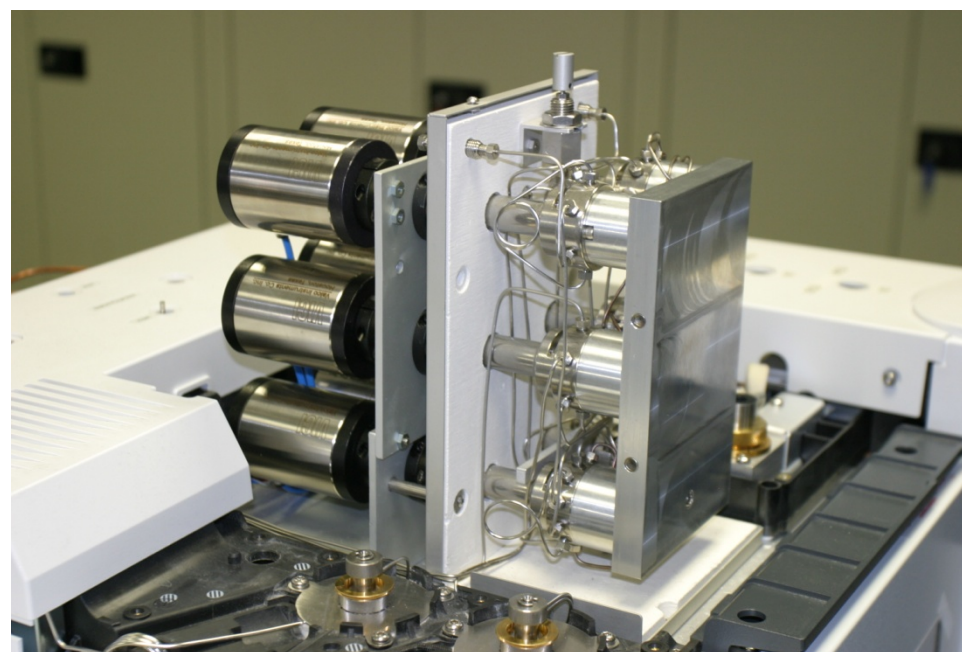


Valve solutions



JAS valve box

- Valve box can be configured up to 6 valves
- Valves can be heated up to 300°C
- Valves are available deactivated (sulfur compounds)
- Multiposition valves are integrated



Heated valve solutions for online applications



- Heated transfer line
 - Up to 6 line direct to the GC
 - Max. 300°C
- Ex proof transfer line
 - Available
 - Up to 20m
 - Up to 6 line direct to the GC
 - Max. 300°C



Heated valve solutions for online applications

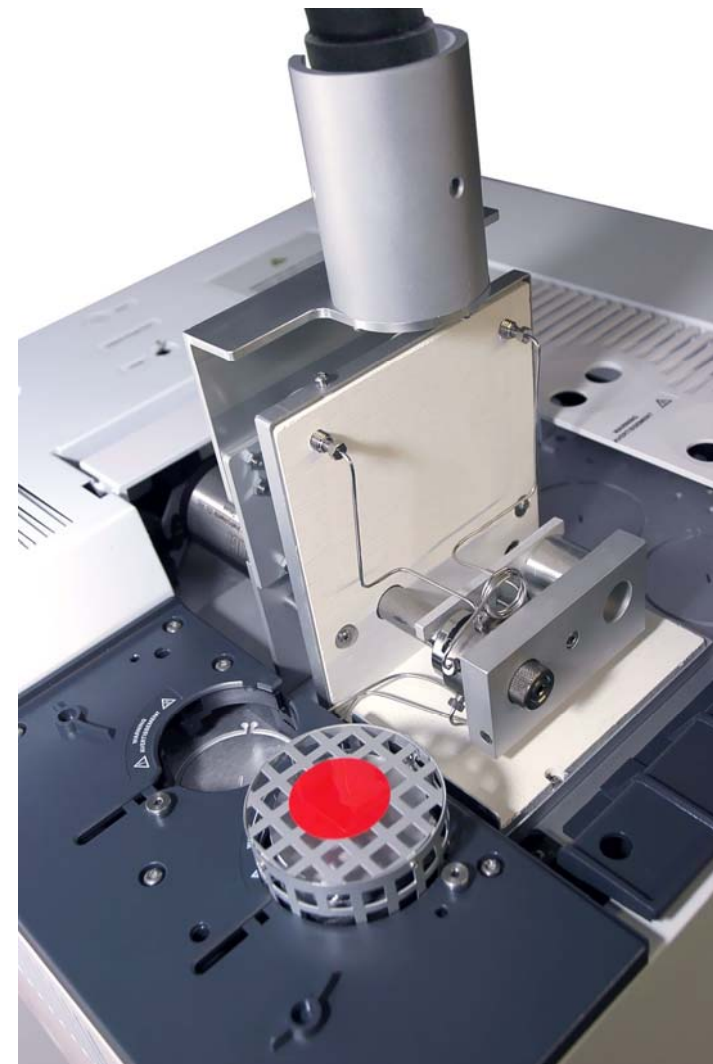
- Examples



Heated valve solutions for online applications



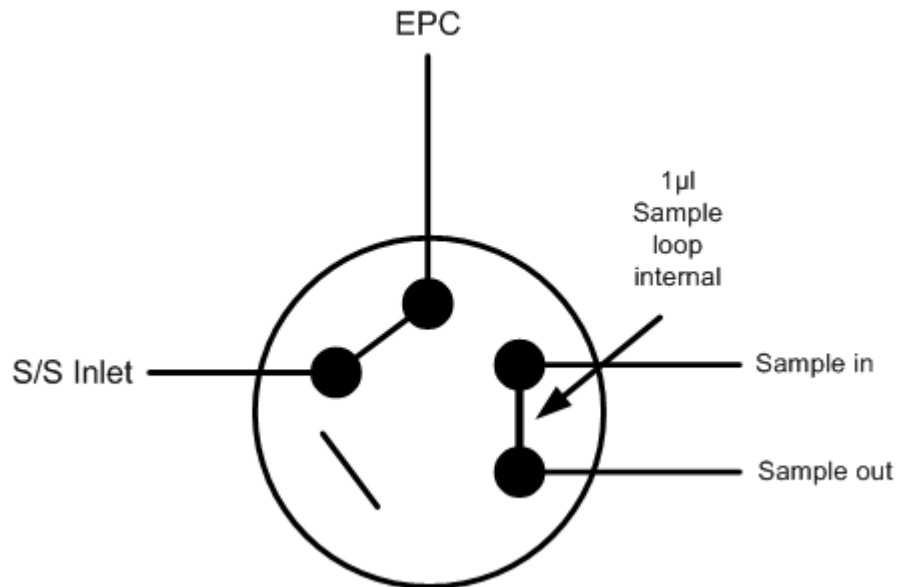
- Example with GICU



SIMPLY SMART SOLUTIONS

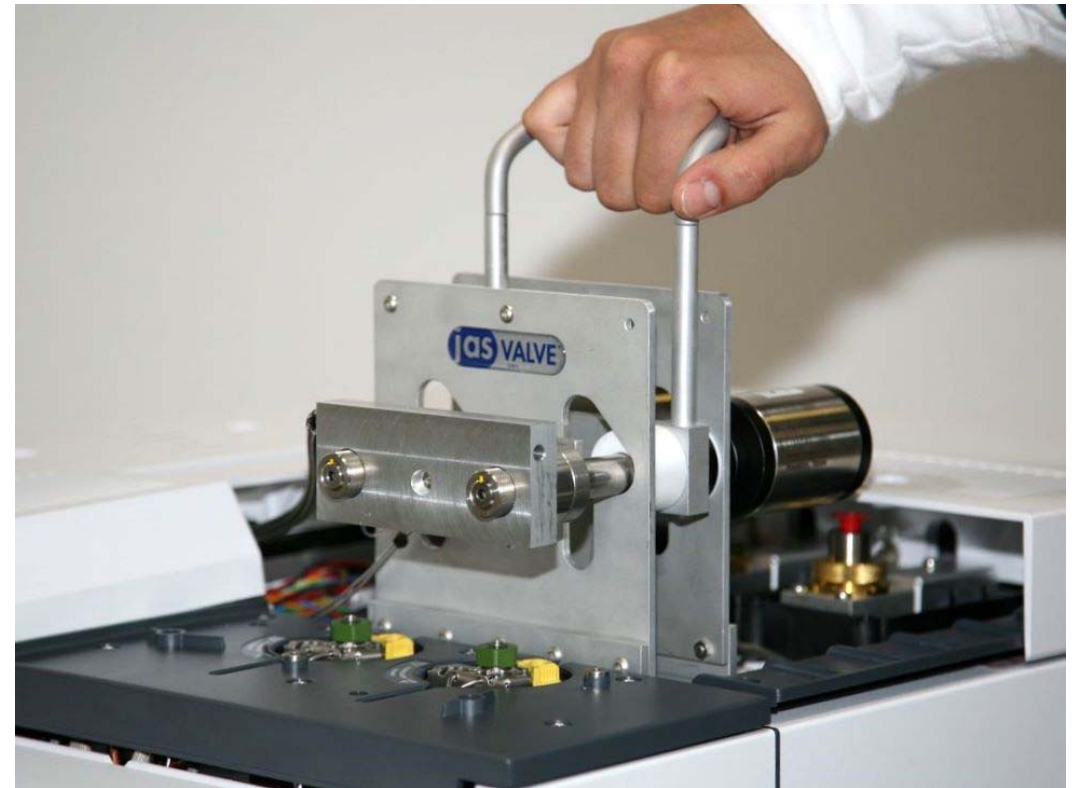
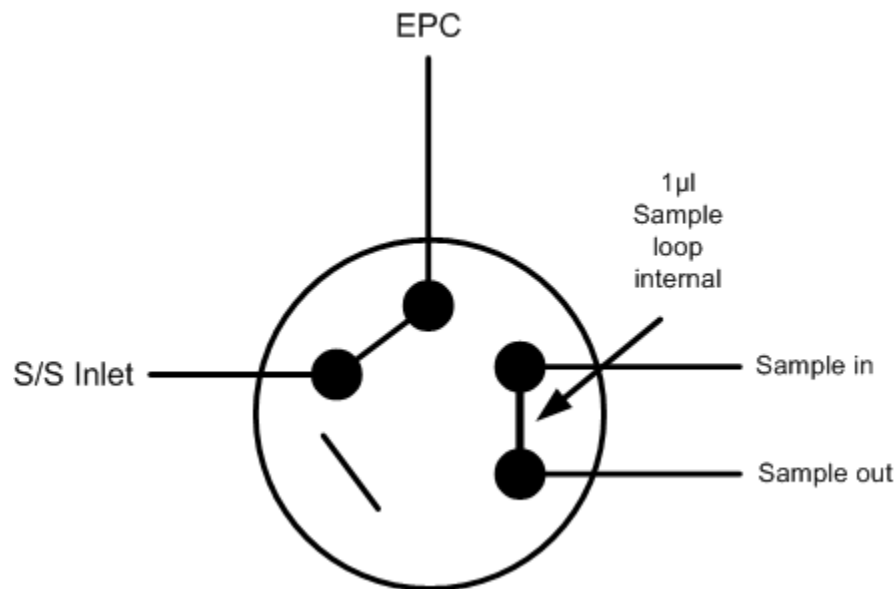
Liquid gases and the solutions

- Liquid gas
 - CO₂, LPG, Propane and so on
 - High pressure



Liquid gases and the solutions

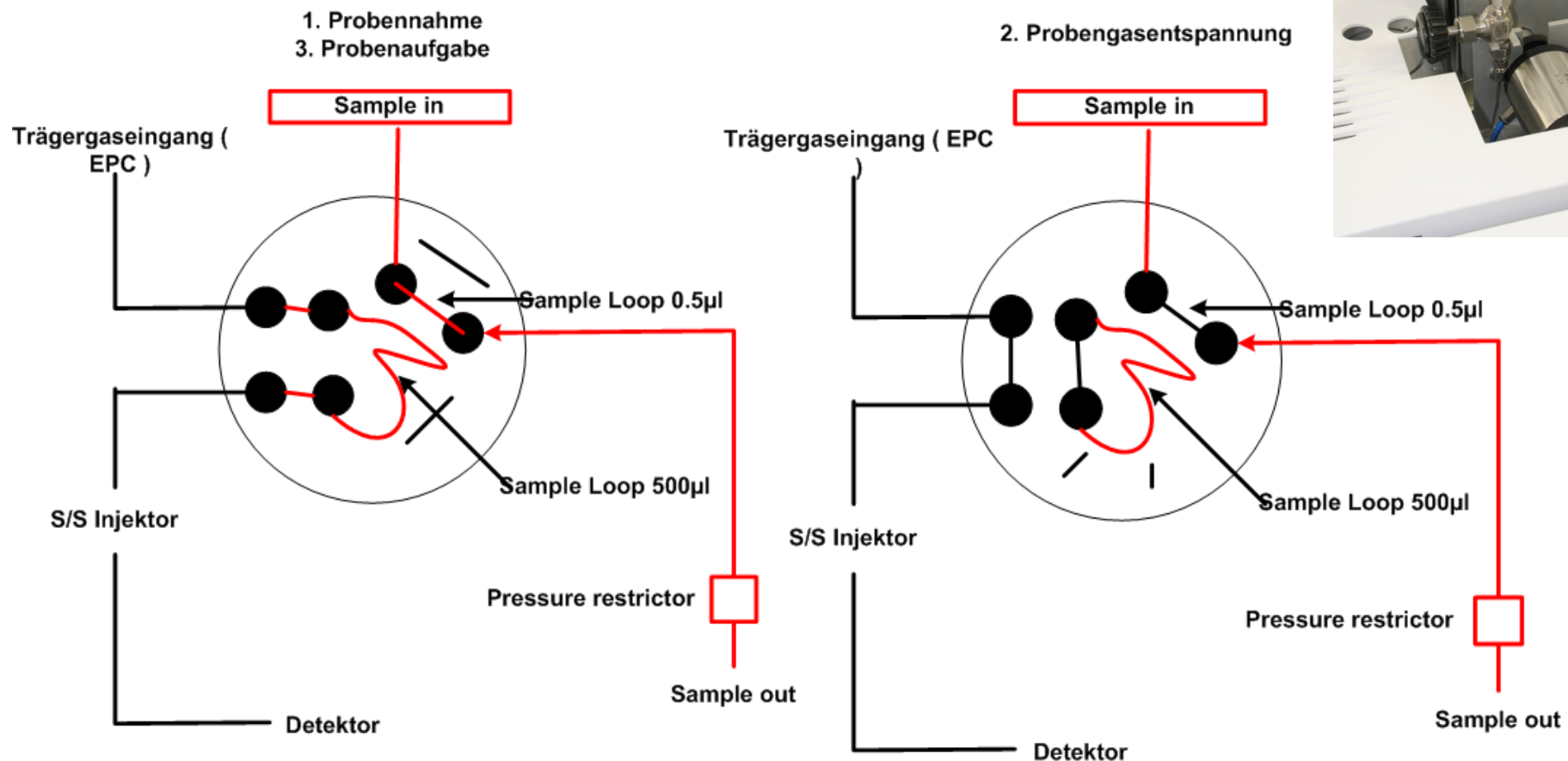
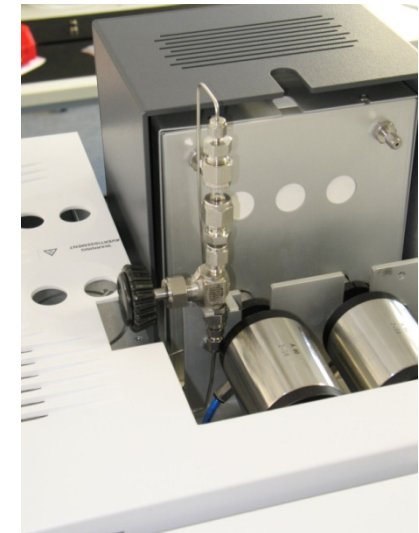
- Liquid gas
 - CO₂, LPG, Propane and so on
 - High pressure



Liquidgas injection automated with special valve

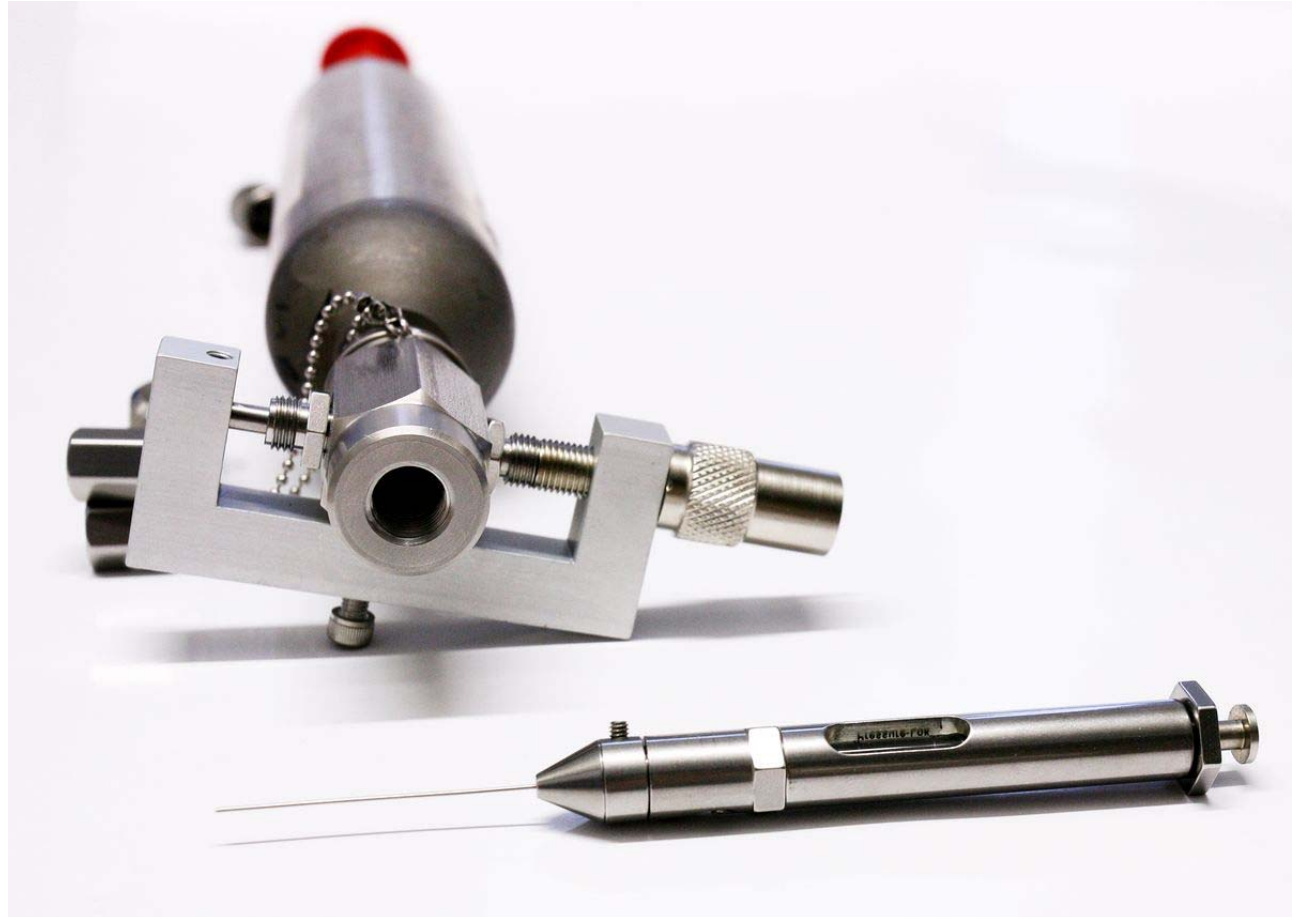
- Liquid gas valve (useable up to 175°C)

Flüssiggasdosierung



Liquidgasinjections with syringe

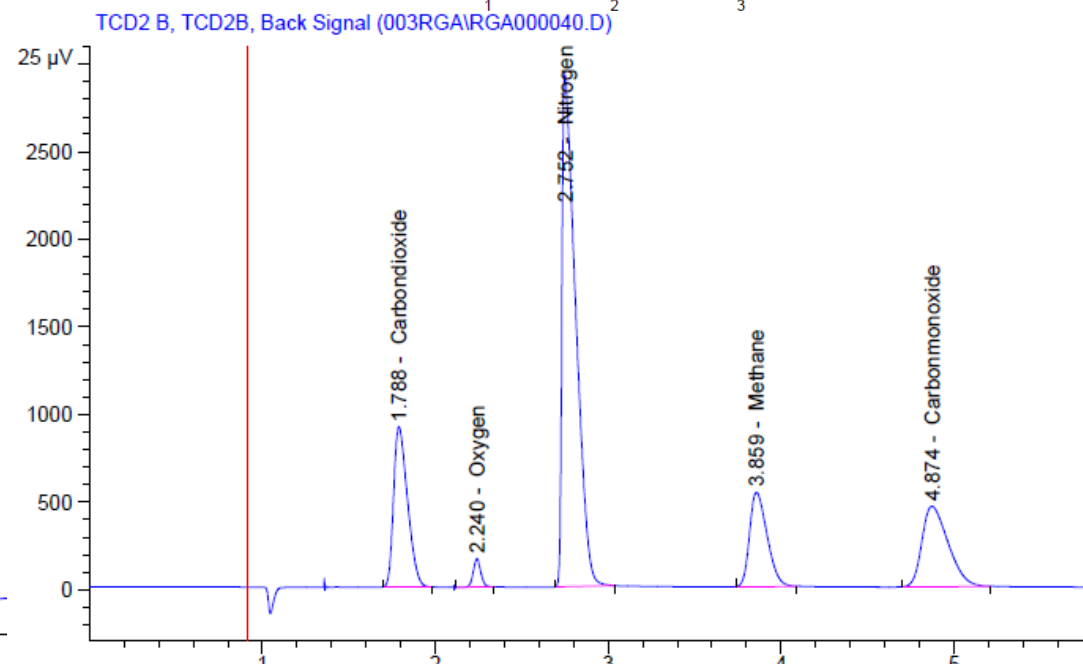
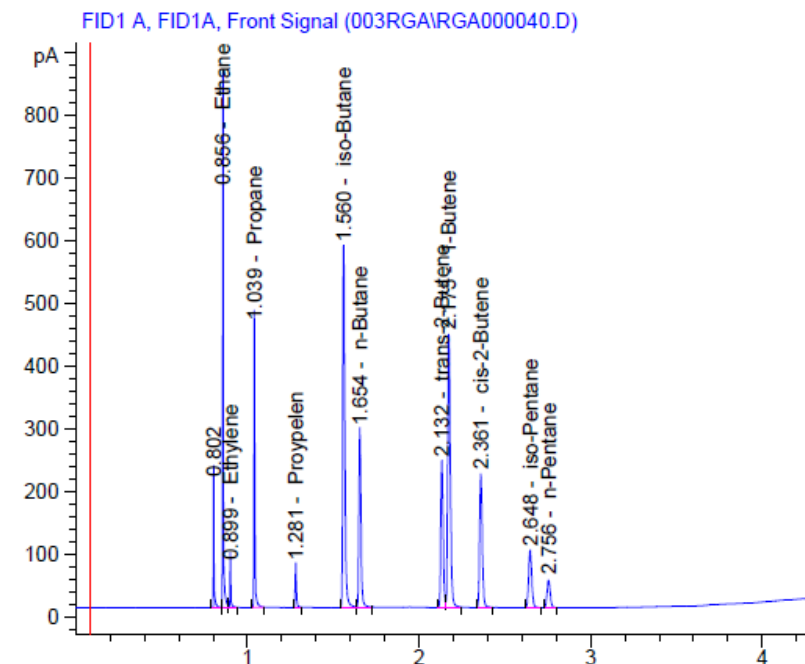
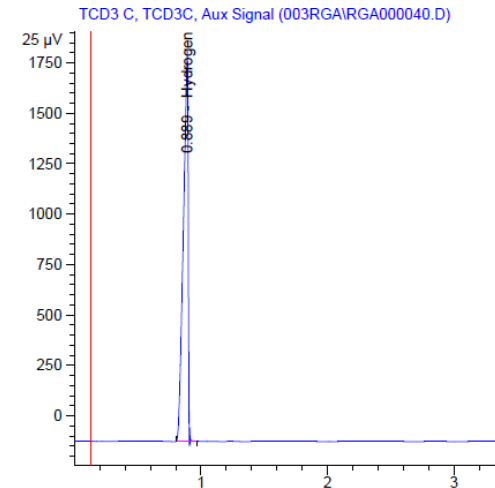
- Liquidgassysringe
 - useable up to 35bar
 - Sample size 0.5-5 μ l
 - complete system
 - syringe
 - adapter



JAS Valve Analyzer

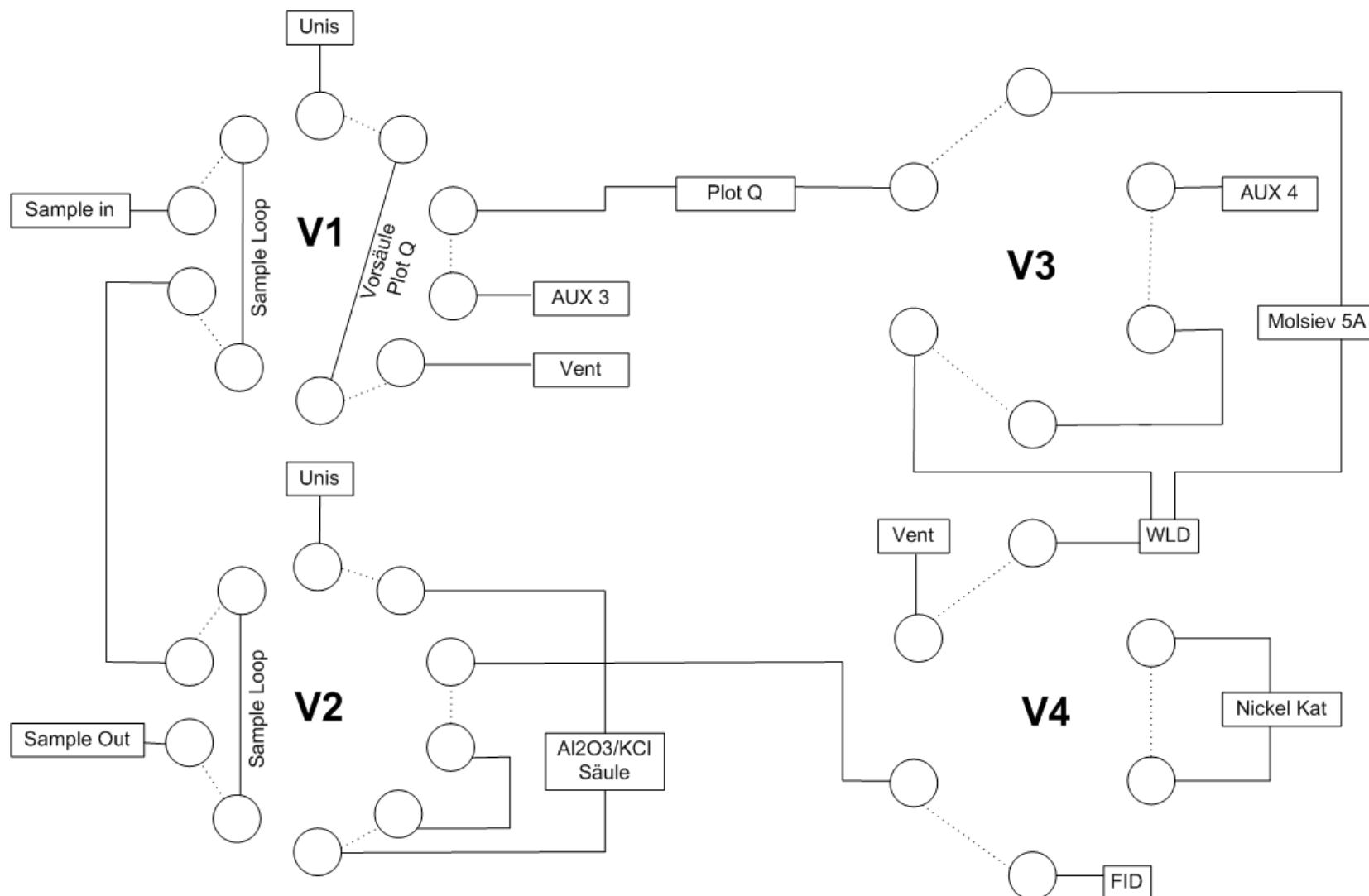
MACH-RGA Analyzer

2. JAS BTU Calculator Software
3. Additional Option for LPG
4. Additional Option for Trace CO/CO₂
5. Example



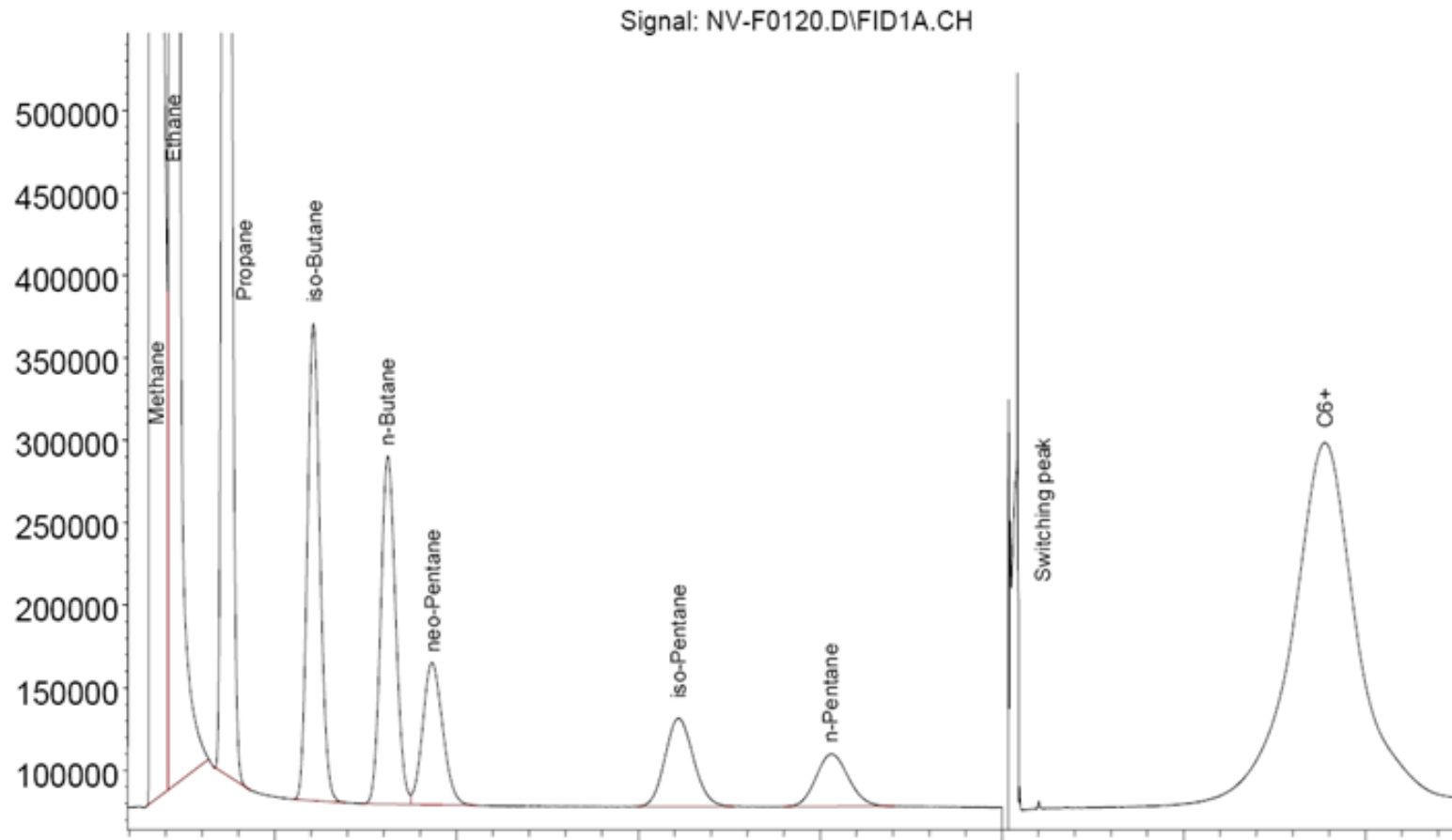
Example JAS NGA

- JAS NGA – Valve Configuration



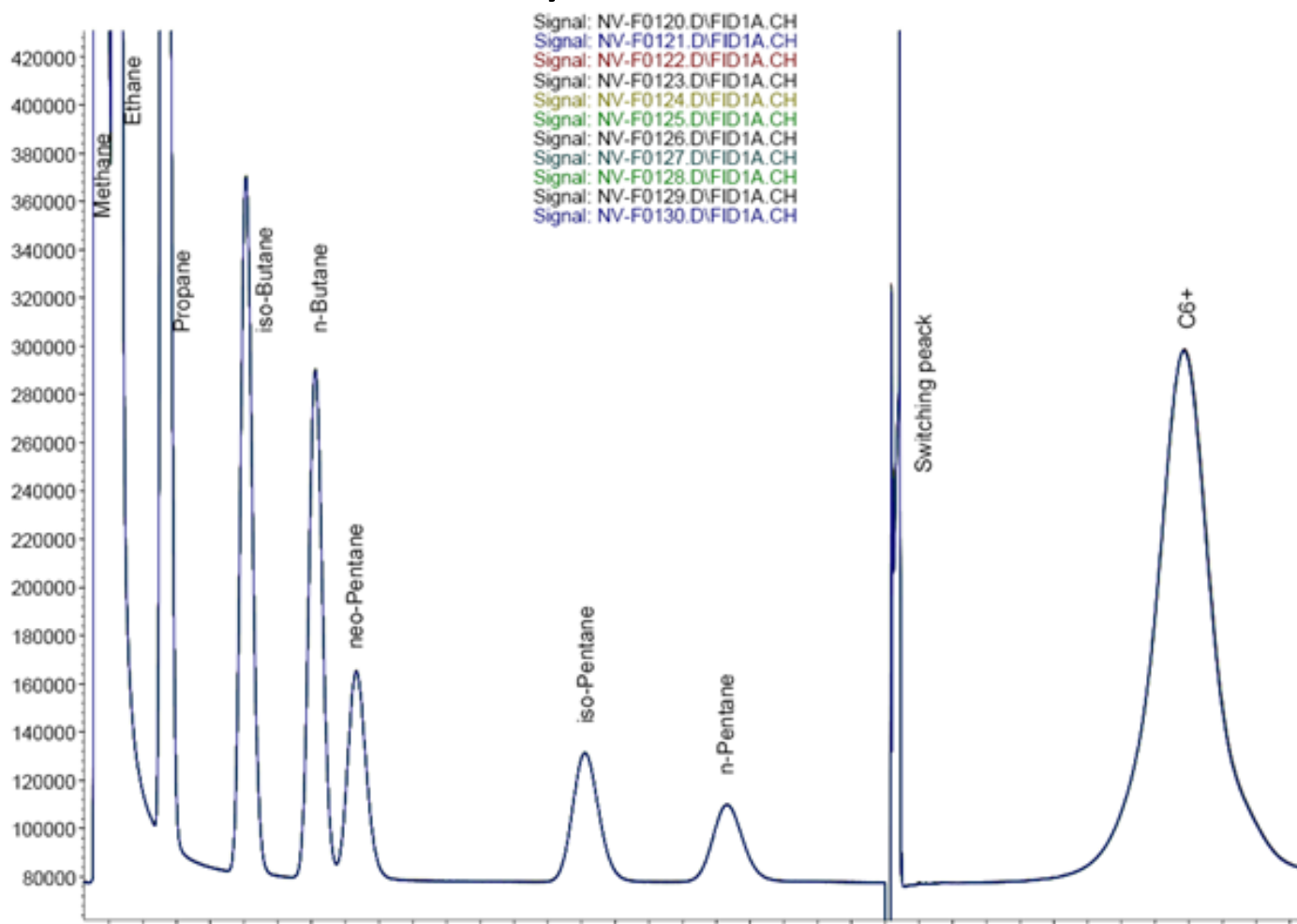
Example JAS NGA

- Hydrocarbons (C1 – C6⁺) with FID
 - Components: Methane, Ethane, Propane, iso-Butane, n-Butane, neo-Pentane, iso-Pentane, n-Pentane



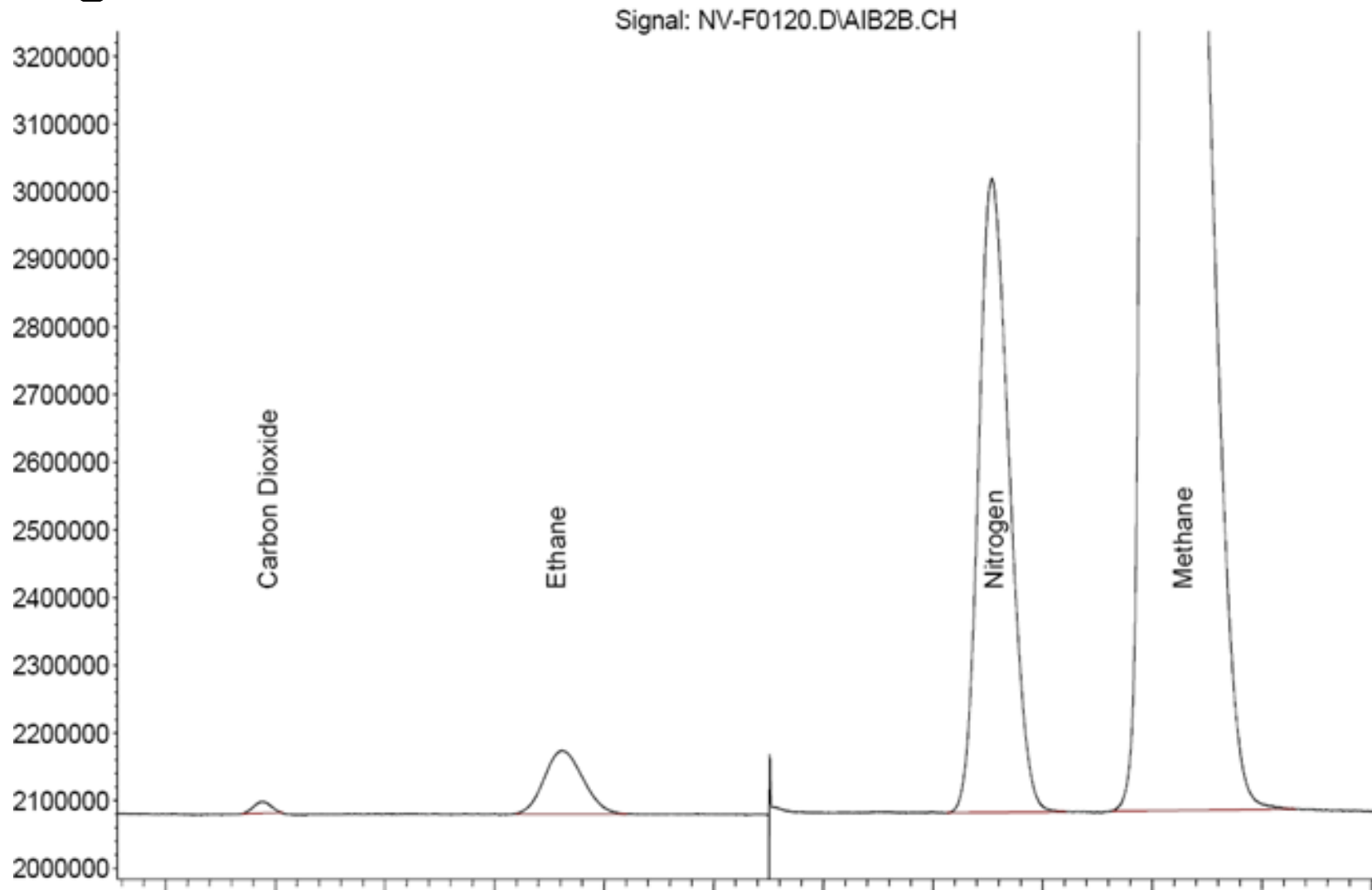
Example JAS NGA

- Hydrocarbons (C1 – C6+) with FID
 - 10 consecutive runs, overlaid



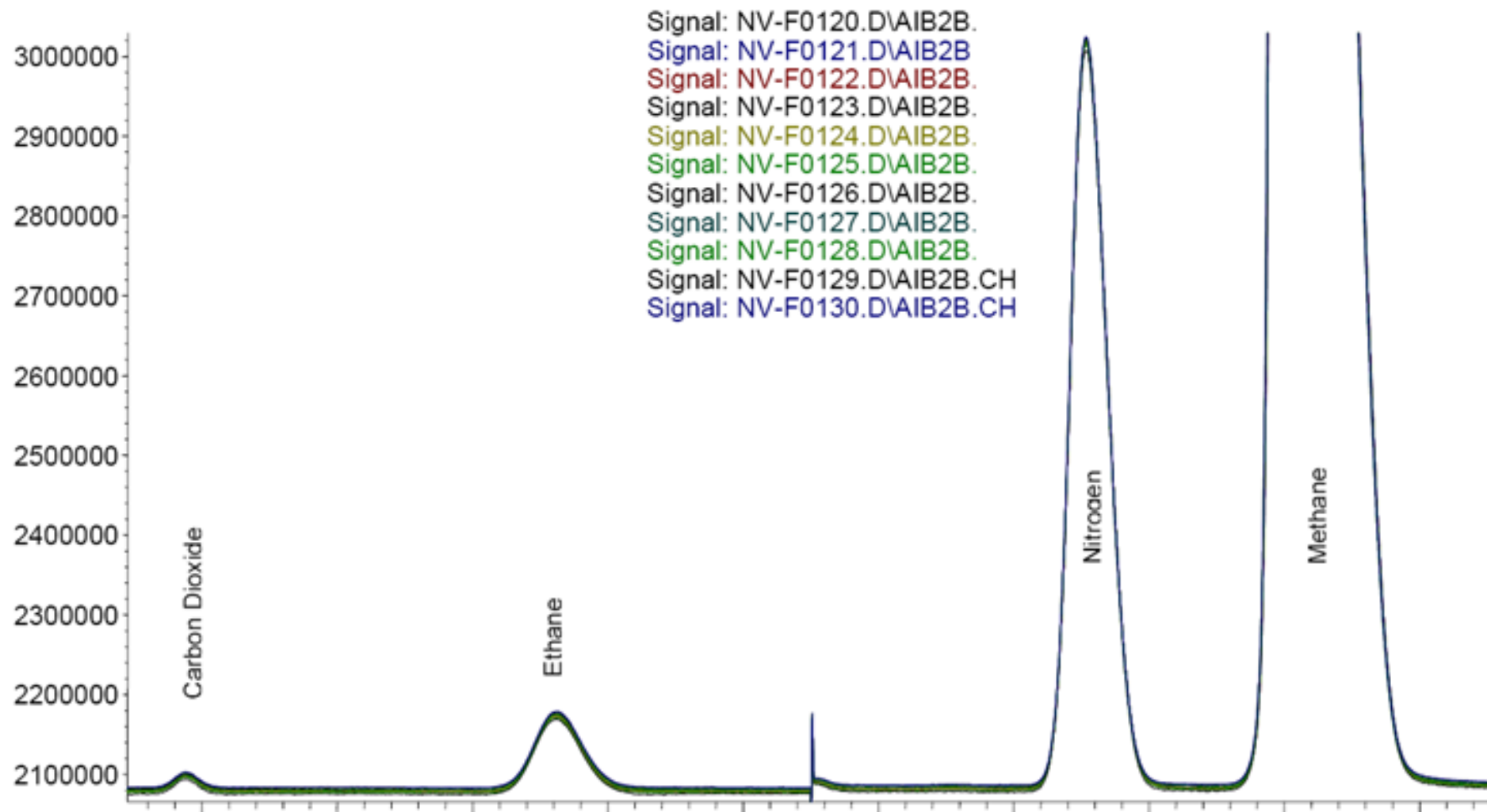
Example JAS NGA

- TCD Signal



Example JAS NGA

- TCD Signal - 10 consecutive runs, overlaid, zoomed



Example JAS NGA



- FID & TCD Signal and Standard Deviation

| FID Signal | | | | | | | | | | | | | Standard | Standard |
|-----------------------------|-------|------------------|----------------|------------------|------------------|------------------|------------------|----------------|------------------|------------------|------------------|-------------------|--------------------|--------------------|
| Compounds | | Area 1 | Area 2 | Area 3 | Area 4 | Area 5 | Area 6 | Area 7 | Area 8 | Area 9 | Area 10 | Average | Deviation | Deviation in % |
| Methane | CH4 | 1954680,2 | 1954972,7 | 1955799,1 | 1954309,6 | 1954081 | 1954320,7 | 1956424,5 | 1956549,8 | 1957204,5 | 1957658,9 | 1955600,1 | 1303,145316 | 0,066636595 |
| Ethane | C2H6 | 46806,8 | 46808,7 | 46819,3 | 46797,5 | 46792,6 | 46795,8 | 46836,9 | 46832,1 | 46856,5 | 46863,9 | 46821,01 | 25,44350822 | 0,054342075 |
| Propane | C3H8 | 3255,1 | 3255,9 | 3253,5 | 3251,4 | 3250,7 | 3251,6 | 3254,5 | 3252,3 | 3253,4 | 3255,9 | 3253,43 | 1,895638269 | 0,058265838 |
| iso-Butane | C4H10 | 910,1 | 911,4 | 911,3 | 911,5 | 911,2 | 911,1 | 912,6 | 911,4 | 912,1 | 912,1 | 911,48 | 0,682804674 | 0,074911646 |
| n-Butane | C4H10 | 781,3 | 781,3 | 782,6 | 781,7 | 781,2 | 780,9 | 782 | 782,1 | 782 | 782,5 | 781,76 | 0,573875712 | 0,07340817 |
| Neo Pentane | C5H12 | 424 | 424 | 423,6 | 424,1 | 424,4 | 424,8 | 424,3 | 423,8 | 424 | 424,4 | 424,14 | 0,343834586 | 0,081066295 |
| iso-Pentane | C5H12 | 374 | 376,5 | 376,3 | 376,4 | 376,5 | 376,5 | 375,6 | 375,9 | 374,5 | 374,5 | 375,67 | 0,976444798 | 0,259920888 |
| n-Pentane | C5H12 | 254,2 | 253,2 | 253,6 | 253,4 | 254,1 | 254,9 | 255,7 | 256,5 | 253,4 | 254,3 | 254,33 | 1,081203034 | 0,425118167 |
| Total C6+ | | 4222,7 | 4248,3 | 4236,8 | 4221 | 4242,1 | 4243,8 | 4211,9 | 4253,3 | 4262,3 | 4273,9 | 4241,61 | 19,27966401 | 0,454536462 |
| Total 1 (FID Signal) | | 2011708,4 | 2012032 | 2012856,1 | 2011326,6 | 2011113,8 | 2011360,1 | 2013478 | 2013637,2 | 2014322,7 | 2014800,4 | 2012663,53 | 1340,257623 | 0,066591241 |
| TCD Signal | | | | | | | | | | | | | | |
| Carbon Dioxide | CO2 | 62,1 | 62,4 | 62,1 | 62,7 | 61,2 | 62,4 | 62,7 | 61,6 | 62,6 | 61,8 | 62,16 | 0,501553143 | 0,806874426 |
| Ethane | C2H6 | 619,4 | 622,1 | 623,7 | 619,1 | 621,3 | 622,3 | 624,2 | 621,2 | 622,6 | 621,6 | 621,75 | 1,633843458 | 0,262781417 |
| Nitrogen | N2 | 4705,6 | 4717,9 | 4713,2 | 4716,4 | 4713,8 | 4716,1 | 4728,6 | 4719,8 | 4724,3 | 4712,1 | 4716,78 | 6,46216338 | 0,137003705 |
| Methane | CH4 | 30610,3 | 30598,5 | 30604 | 30581,8 | 30599,2 | 30603,1 | 30612,8 | 30607,2 | 30599,2 | 30597,3 | 30601,34 | 8,637669434 | 0,028226442 |
| Total 2 (TCD Signal) | | 35997,4 | 36000,9 | 36003 | 35980 | 35995,5 | 36003,9 | 36028,3 | 36009,8 | 36008,7 | 35992,8 | 36002,03 | 12,62836755 | 0,035076821 |

Example JAS NGA

- FID & WLD Signal and Standard Deviation
- Zoomed

| FID Signal | | Standard | Standard |
|-----------------------------|-------|--------------------|--------------------|
| | | Deviation | Deviation in % |
| Compounds | | | |
| Methane | CH4 | 1303,145316 | 0,066536595 |
| Ethane | C2H6 | 25,44350872 | 0,054142075 |
| Propane | C3H8 | 1,895638269 | 0,058265838 |
| iso-Butane | C4H10 | 0,682804674 | 0,074911646 |
| n-Butane | C4H10 | 0,573875712 | 0,07340817 |
| Neo Pentane | C5H12 | 0,343834586 | 0,081066295 |
| iso-Pentane | C5H12 | 0,976444798 | 0,259920888 |
| n-Pentane | C5H12 | 1,081203034 | 0,42518167 |
| Total C6+ | | 19,27966401 | 0,454536462 |
| Total 1 (FID Signal) | | 1340,257623 | 0,066591241 |

| TCD Signal | | | |
|-----------------------------|------|--------------------|--------------------|
| Carbon Dioxide | CO2 | 0,501553143 | 0,806074426 |
| Ethane | C2H6 | 1,633843458 | 0,262781417 |
| Nitrogen | N2 | 6,46216338 | 0,137003705 |
| Methane | CH4 | 8,637669434 | 0,028226442 |
| Total 2 (TCD Signal) | | 12,62836755 | 0,035076821 |

- **Calorific Value – Pureness determines Price**

Calculation according to DIN 51857 / ISO 6976

25 GRD / 273,15 K; 101.325 kPa

| Compound | Symbol | Mol-% | Uns. % | | |
|-----------------------|----------------------------------|----------------|--------|-----------------------------|------------------------------|
| Helium | He | | | | |
| Carbon Dioxide | CO ₂ | | | Calorific Value | 35,983 (MJ/m ³) |
| Nitrogen | N ₂ | | | Calorific Value | 9,995 (kWh/m ³) |
| Oxygen | O ₂ | | | | |
| Hydrogen | H ₂ | | | Calorific Value | 32,430 (MJ/m ³) |
| Carbon Monoxide | CO | | | Calorific Value | 9,008 (kWh/m ³) |
| Methane | CH ₄ | 90,0000 | | | |
| Ethane | C ₂ H ₆ | | | Molar Mass | 14,5076 (kg/kmol) |
| Ethene | C ₂ H ₄ | | | | |
| Propane | C ₃ H ₈ | | | Standard Density | 0,64853 (kg/m ³) |
| Propene | C ₃ H ₆ | | | Relative Density | 0,5016 |
| iso-Butane | i-C ₄ H ₁₀ | | | | |
| n-Butane | n-C ₄ H ₁₀ | | | Wobbe index (top) | 50,806 (MJ/m ³) |
| iso-Pentane | i-C ₅ H ₁₂ | | | Wobbe index (top) | 14,113 (kWh/m ³) |
| n-Pentan | nC ₅ H ₁₂ | | | | |
| neo-Pentane | neo-C ₅ | | | Wobbe index (bottom) | 45,79 (MJ/m ³) |
| Total C ₆₊ | C ₆₊ | 0,0800 | | | 12,719 (kWh/m ³) |
| Total | | 90,0800 | | Real gas factor: | 0,99803 |

JAS BTU SW Tool

Integrated into:

- ChemStation
- EzChrom