

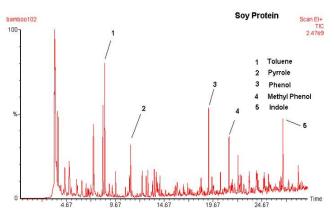
APPLICATIONS INFORMATION USING ADVANCED SAMPLE HANDLING TECHNOLOGY

## **Pyrolysis of Soy Clothing Fiber**

Today, you can buy clothing made from agricultural sources other than cotton; there's bamboo, corn, hemp and even soy. However, if you are think that soy fiber is made from 100% soy, or even is just 100% natural, this may be untrue. Pyrolysis GC/MS can be used to help determine fabric content, including the discovery of mislabeled consumer goods. It is a way of introducing nonvolatile materials to a gas chromataograph by using thermal energy to break molecular bonds, as a result, fragmenting solid material into volatile components which can be separated by the gas chromatograph.

We performed pyrolysis of tofu and texturized soy protein from the grocery store, and a fresh soybean to compare with soy fiber. Their pyrograms (not shown here) are almost identical. Figure 1 is a pyrogram of texturized soy protein. Soy clothing fiber, however, looks very different. Figure 2, contains a pyrogram of soy fiber. It has only very few similarities to soy protein, such as aromatics and phenols. However, aromatics and phenols would not indicate specifically soy protein; they are pyrolysis products of many polymers.

Because soy fiber looked so different from soy protein, we performed more research on how soy fiber is made, and discovered that it is made from soy fiber and polyvinyl alcohol. We pyrolyzed different grades of polyvinyl alcohol and discovered that soy fiber more closely resembles partially hydrolyzed (low grade) polyvinyl alcohol, (Figure 2), and we found very few pyrolysis products that are related to soy.



**Figure 1.** Pyrogram of texturized vegetable (soy) protein.

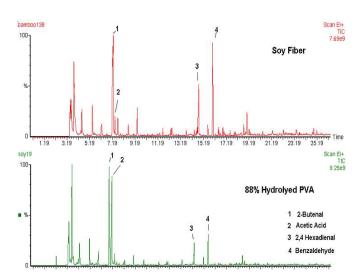


Figure 2. Soy clothing fiber and low grade polyvinyl alcohol.

## Equipment

This sample was analyzed using a CDS Model 5200 Pyroprobe in direct pyrolysis mode, interfaced to a Perkin Elmer Clarus gas chromatograph/mass spectrometer.

## Model 5200 Conditions

Pyroprobe: Initial: 0°C .00 Seconds Ramp: 0.00°C per mSec Final: 600°C 30.00 Seconds

Interface: Rest: 50°C Initial: 50°C 0.00 Minutes Ramp: 0.00°C per Minute Final: 300°C 3.00 Minutes

Iso Zones: Transfer Line: 310°C Valve Oven: 350°C

**GC Conditions** Carriers Parameters Split Ratio: 50:1 Inj Port Temperature: 280°C

Column: 1701 60M 0.25mmID 0.25um df Initial Temp: 40°C Initial Hold: 2.00 min Ramp: 6.0/min to 280°C, hold for 15.00 min

MS Scan, Time 0.00 to 39.50 Type: MS Scan Ion Mode: EI+ Start Mass:25.00 End Mass: 620.00 Additional literature on this and related applications may be obtained by contacting your local CDS Analytical representative, or directly from CDS at the address below.

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