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Experimental

Sample Preparation

Instrumentation and Methods

Solvents and Columns								
Extraction solvent A			0.1% formic acid in water					
Extraction solvent B			Acetonitrile					
Dilution solvent			0.1% formic acid in water					
Analytical solvent A			0.1% formic acid in water					
Analytical solvent B			0.1% formic acid in acetonitrile					
Trap 1 column			CC 8/4.6 mm, Nucleosil 100-5 C ₁₈ H ₂ ec, Ambient					
Trap 2 column			CC 8/4 mm, Nucleosil 100-5 C18 HD, Ambient					
Analytical column			75x2.1 mm, Agilent Poroshell 300SB-C18, 5 µm, 55 °C					
Pump Programs								
Extraction Pump			Dilution Pump			Analytical Pump		
Time (min)	B (%)	Flow rate (mL/min)	Time (min)	Flow rate (mL/min)	Time (min)	B (%)	Flow rate (mL/min)	
Initial	5	0.50	Initial	0.05	Initial	5	0.40	
2.00	5	0.50	2.00	0.05	1.00	5	0.40	
3.00	85	0.50	2.20	2.50	2.50	50	0.40	
3.80	85	0.50	3.80	2.50	3.50	50	0.40	
3.90	100	0.75	4.00	0.05	3.60	95	1.00	
6.00	100	0.75			6.50	95	1.00	
6.30	5	0.75			6.80	5	1.00	
6.50	5	0.50			7.00	5	0.40	
9.50	5	0.50			8.50	5	0.40	

MS Source Conditions

Gas temperature and flow	300 °C at 8 L/min
Sheath gas temperature and flow	350 °C at 11 L/min
Nebulizer pressure	45 psi
Capillary voltage	3250 V
Nozzle voltage	0 V

Compound Name	Precursor Ion	Product Ion	Dwell (ms)	Fragmentor (V)	CE (V)
Norclozapine	313.1215	270.0793	40	0.4	30
Clozapine	327.1371	270.0793	40	0.4	20
Clozapine-N-oxide	343.1320	256.0633	40	0.4	15
Clozapine (D4)	494.1511	369.0663	40	0.4	20

Results and Discussion

Method Development

Chromatogram showing the separation of Nifedipine, Nifedipine N-oxide, and Clobazepam(D4) over 300 seconds. The y-axis is 'Counts' (multiplied by 10⁶) and the x-axis is 'Acquisition time (sec)'. Peaks are labeled at approximately 160s (Nifedipine), 170s (Nifedipine N-oxide), and 180s (Clobazepam(D4)). A 'Trap 1 to 2' transition is marked between 170s and 180s.

Figure 3. Elution of clozapine and its metabolites from Trap 1 column during analyte online extraction, trapping, and washing process.

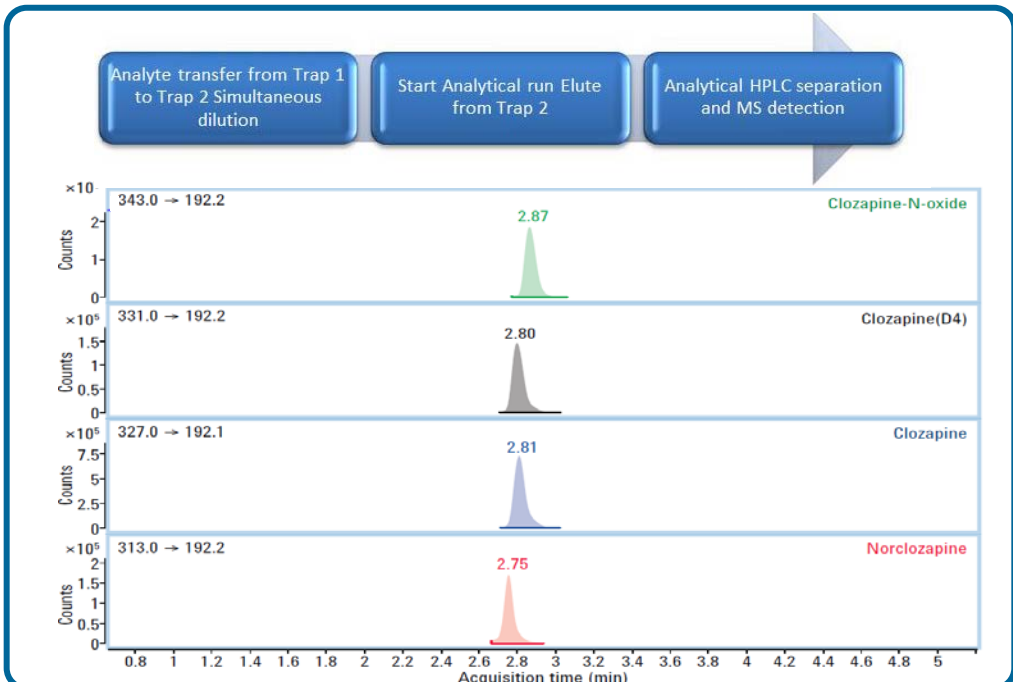


Figure 4. MRM chromatograms of clozapine, norclozapine, clozapine-N-oxide, and internal standard, d4-clozapine during LC/MS analysis.

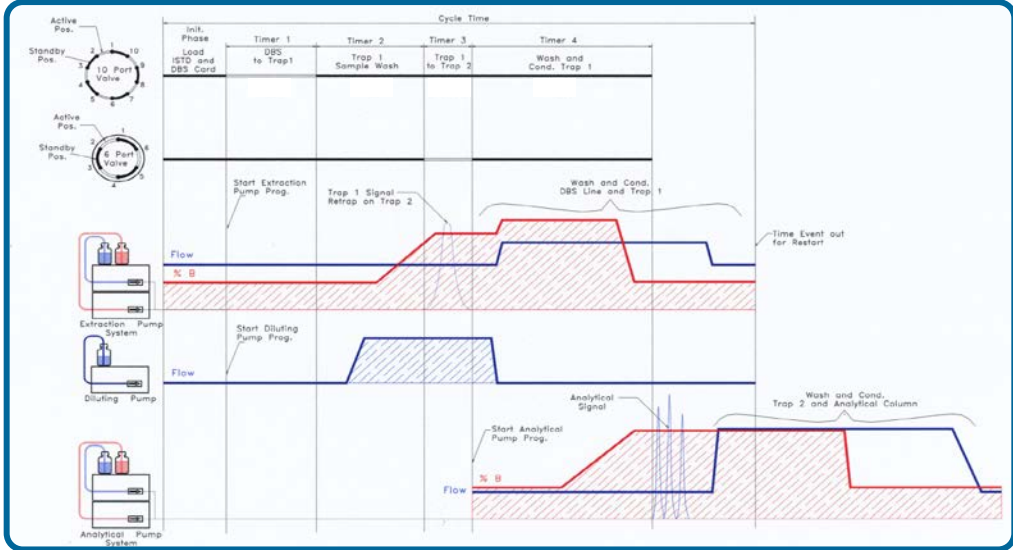


Figure 5. Method timers, relevant valve positions, & pump programs.

Sensitivity

Figure 6. MRM chromatograms of clozapine, norclozapine, and clozapine-N-oxide at the LOQ levels.

Calibration Curve Linearity and Range

The calibration curves (Figure 7 – 9) show excellent linearity ($R^2 > 0.998$) and wide dynamic range (≥ 4 orders). The figure inserts demonstrate the low concentrations.

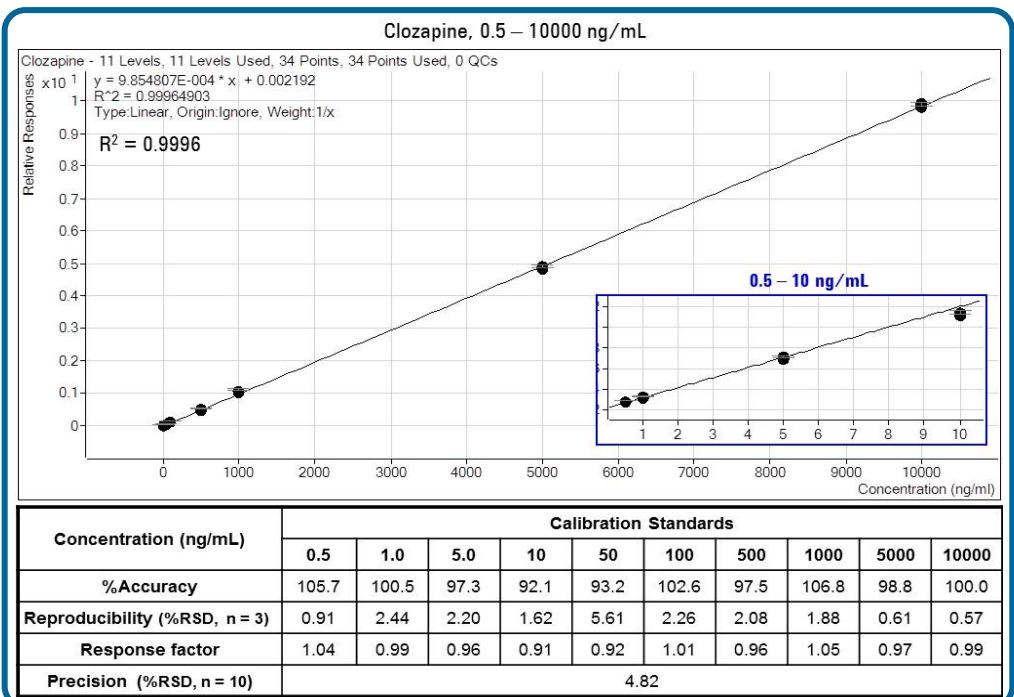


Figure 7. Calibration curve of clozapine, and accuracy, responsibility and precision at 10 standard concentrations.

Accuracy, Reproducibility and Precision

Accuracy, reproducibility, and precision were evaluated at 10 standard concentrations . The results are summarized in the tables of Figures 7 - 9.

Results and Discussion

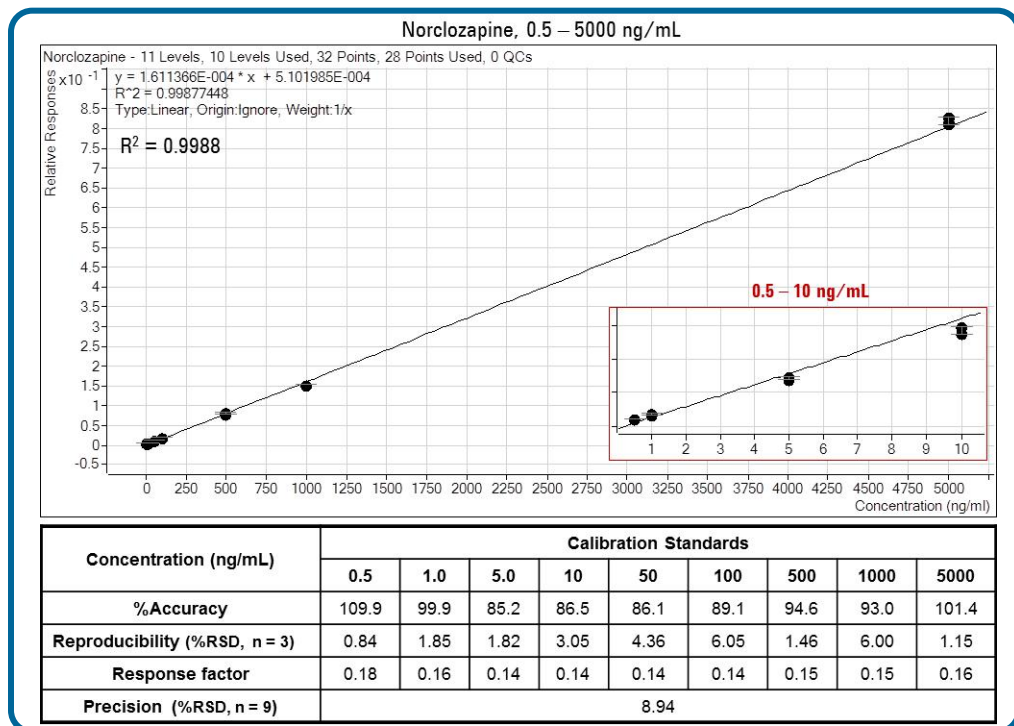


Figure 8. Calibration curve of norclozapine, and accuracy, precision and responsibility at 10 standard concentrations.

Comparison of Online Extraction and Offline Extraction Methods

The quantitation performance of the automated online card extraction method using the AACE LC/MS System was compared to that of an offline extraction hole punching method and consistent results were observed.

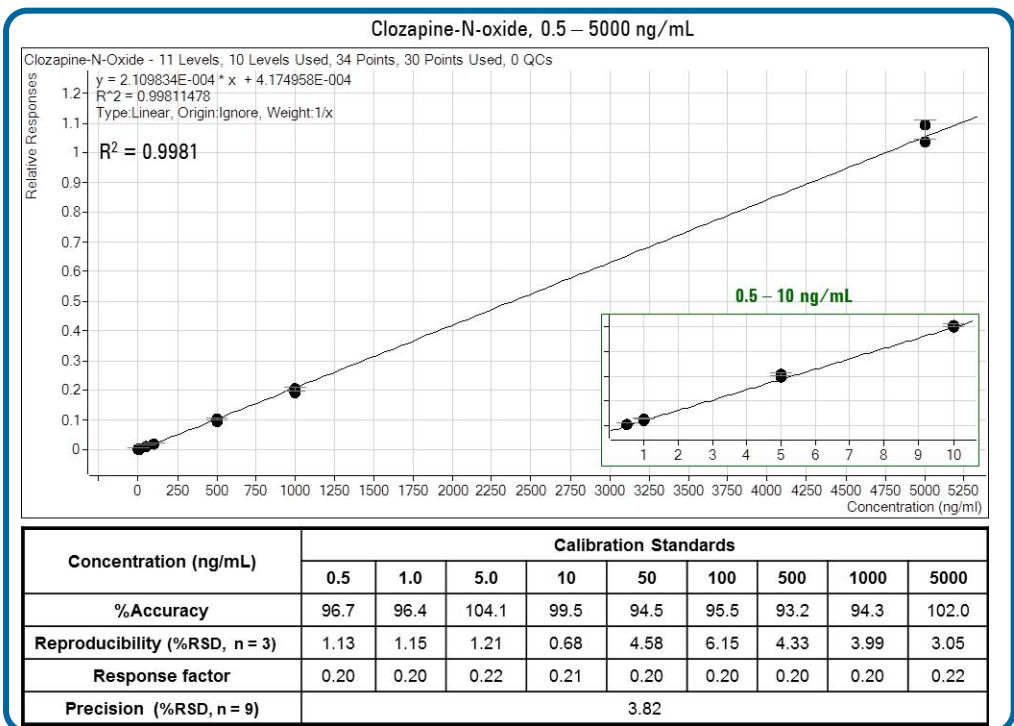


Figure 9. Calibration curve of clozapine-N-oxide, and accuracy, responsibility and precision at 10 standard concentrations.

Compound Name	AACE Online Card Extraction Method			Offline Extraction Hole Punching Method		
	LOQ (ng/mL)	Linear Range (ng/mL)	Linearity Correlation	LOQ (ng/mL)	Linear Range (ng/mL)	Linearity Correlation
Clozapine	0.5	0.5 – 10000	0.9996	0.5	0.5 – 10000	0.9997
Norclozapine	0.5	0.5 – 5000	0.9988	0.5	0.5 – 10000	0.9991
Clozapine-N-oxide	0.5	0.5 – 5000	0.9981	0.5	0.5 – 10000	0.9991

Compound Name	AACE Online Card Extraction Method			Offline Extraction Hole Punching Method		
	Accuracy (%)	Reproducibility (%RSD, n = 3)	Precision (%RSD, n = 10)	Accuracy (%)	Reproducibility (%RSD, n = 3)	Precision (%RSD, n = 10)
Clozapine	92.1 – 106.8	0.61 – 5.61	4.82	88.0 – 103.2	0.61 – 8.92	4.89
Norclozapine	85.2 – 109.9	0.84 – 6.05	8.94	89.3 – 107.1	0.08 – 8.98	8.36
Clozapine-N-oxide	93.2 – 104.1	0.68 – 6.15	3.82	91.8 – 108.4	0.25 – 8.66	6.64

Conclusions

- Agilent Automated Card Extraction (AACE) LC/MS System offers automated flow-through DBS analysis with fully integrated software control, efficient method development, and data processing and reporting.
- This system was used for the DBS analysis of clozapine and its metabolites in rat whole blood.
- The AACE LC/MS system delivers excellent sensitivity with LOQ of 0.5 ng/mL.
- Calibration curves in rat blood show great linearity of >0.998 over 4 orders of dynamic range.
- Assay statistics of accuracy (85 - 109%), reproducibility (%RSD < 6.2%) and precision (%RSD < 8.9%) were well within accepted limits.
- Comparable quantitative performance capabilities of the online and offline extraction methods demonstrated the validity of using AACE for automated DBS analysis.